TC-KA6ES

SERVICE MANUAL

AEP Model

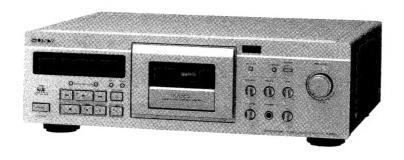


Photo: GOLD

Model Name Using Similar Mechanism	TC-K808ES
Tape Transport Mechanism Type	TCM-200D18

SPECIFICATIONS

Recording system

4-track 2-channel stereo

Fast winding time (approx.)

90 sec. (with Sony C-60 cassette)

AC bias

Head (×1)		
Erasing	S&F	
Recording	SD	
Playing	SD	

Capstan motor × 1 (direct drive linear torque BSL motor) Reel motor × 1 (DC motor)

Assist (mechanism drive) motor × 1 (DC motor)

Signal-to-noise ratio (at peak level, weighted, and with Dolby NR off)

Type I tape, Sony Type I (NORMAL): 57 dB
Type II tape, Sony Type II (HIGH): 59 dB
Type IV tape, Sony Type IV (METAL): 61 dB

S/N ratio improvement

Dolby NR on	Approximate values	
В	5 dB at 1 kHz, 10 dB at 5 kHz	
С	15 dB at 500 Hz, 20 dB at 1 kHz	
5	10 dB at 100 Hz, 24 dB at 1 kHz	

Harmonic distortion

Tape type		
Type I tape Sony Type I (NORMAL)	0.4% (160 nWb/m 315 Hz, 3rd H.D.)	
Type IV tape Sony Type IV (METAL)	1.5% (250 nWb/m 315 Hz, 3rd H.D.)	

Frequency response (Dolby NR off)

Tape type		
Type I tape Sony Type I (NORMAL)	20 - 17,000 Hz (±3 dB, IEC)	
Type II tape Sony Type II (HIGH)	20 - 19,000 Hz (±3 dB, IEC)	
Type IV tape Sony Type IV (METAL)	20 - 21,000 Hz (±3 dB, IEC)	
	20 - 16,000 Hz (±3 dB, -4dB recording)	

Wow and flutter

±0.05 % W. Peak (IEC)	
0.025 % W. RMS (NAB)	
±0.07 % W. Peak (DIN)	

inputs

Line inputs (phono jacks) Sensitivity: 0.16 V Input impedance: 47 kilohms

Outputs

Line outputs (phono jacks) Rated output level: 0.5 V at a load impedance of 47 kilohms

Load impedance: Over 10 kilohms

Headphones (stereo phone jack)

Output level: 0 - 3 mW at a load impedance of 32 ohms

220 - 230 V AC. 50/60 Hz Power requirements

30 W

Dimensions (approx.) (w/h/d) $430 \times 135 \times 360 \text{ mm} (17 \times 5^{-3}/\text{s} \times 14^{-1}/\text{4} \text{ inches})$ incl. projecting parts and controls

Mass (approx.) 7.6 kg (16 lbs 13 oz.)

Supplied accessories

Audio connecting cords (2)

Design and specifications are subject to change without

Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olutsen. "DOLBY, " the double-D symbol DID and "HX PRO" are trademarks of Dolby Laboratories



TABLE OF CONTENTS

Sect	tion <u>Litle</u>	<u>Page</u>	
SEC	CTION 1. GENERAL	3	
SEC 2-1. 2-2. 2-3. 2-4. 2-5. 2-6. 2-7.	CTION 2. DISSEMBLY Case and Front Panel Cassette Holder Ornamental Plate Pinch Lever and Lever (FR) Comparator Board, Capstan Board MD Board		
SEC	CTION 3. MECHANICAL ADJUST	MENTS 7	
SEC	CTION 4. ELECTRICAL ADJUST	MENTS 10	
SEC 5-1. 5-2. 5-3. 5-4. 5-5. 5-6. 5-7.	CTION 5. DIAGRAMS Circuit Boards Location		
6-1. 6-2. 6-3. 6-4.	Mechanism Section-2 (TCM-200D1	41 8)42 8)43	3
SEC	CTION 7. ELECTRICAL PARTS LI	ST44	

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

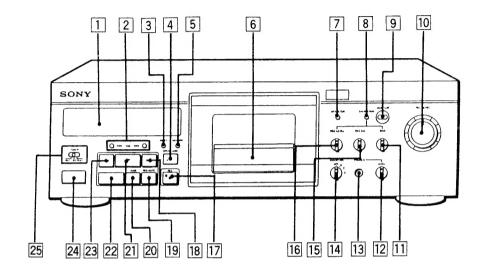
SAFETY-RELATED COMPONENT WARNING!

COMPONENTS IDENTIFIED BY MARK Δ OR DOTTED LINE WITH MARK Δ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SECTION 1 GENERAL

Identifying the Parts

FRONT PANEL

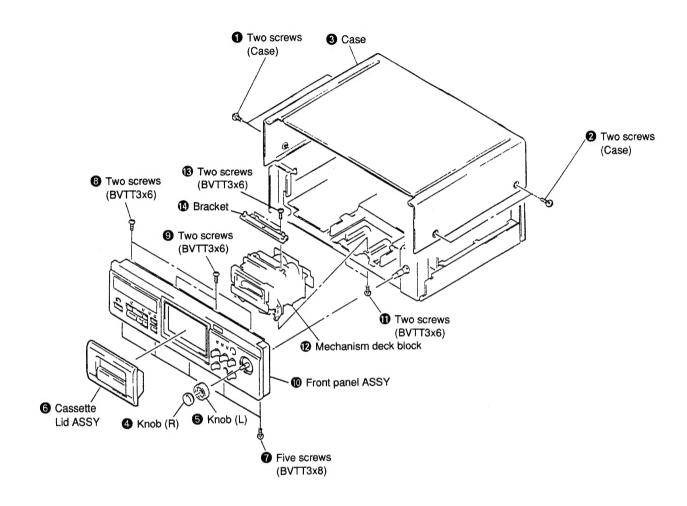


- 1 Level meter and Tape counter
- 2 I⊲⊲/⊳⊳I (AMS)* buttons
- 3 RESET button
- 4 ≜ OPEN/CLOSE button
- 5 MEMORY button
- 6 Cassette holder
- 7 MPX (multiplex) FILTER button
- **8 CALIBRATION button**
- 9 MONITOR button
- 10 REC (recording) LEVEL control
- 11 BIAS control
- 12 PHONES LEVEL control
- 13 PHONES jack
- 14 DOLBY NR (noise reduction) switch
- 15 REC (recording) EQ (equalizer) control
- 16 REC (recording) LEVEL (for calibration) control
- 17 REC (recording) button
- 18 ▶► (fast-forward) button
- 19 O REC MUTE (record muting) button
- 20 II PAUSE button
- 21 ► (play) button
- 22 (stop) button
- 23 <- (rewind) button
- 24 POWER switch
- 25 TIMER switch
- * AMS is the abbreviation of Automatic Music Sensor.

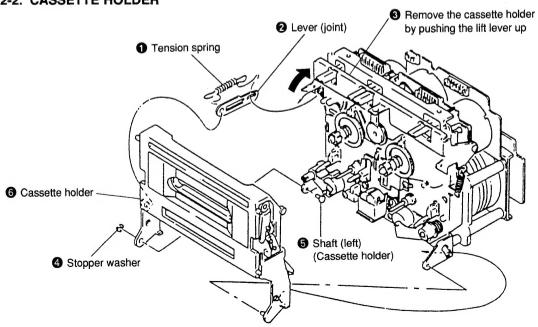
SECTION 2 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

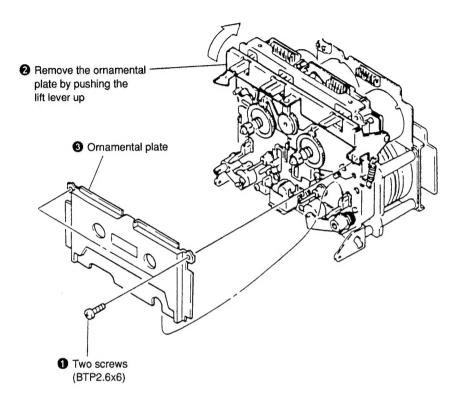
2-1. CASE AND FRONT PANEL



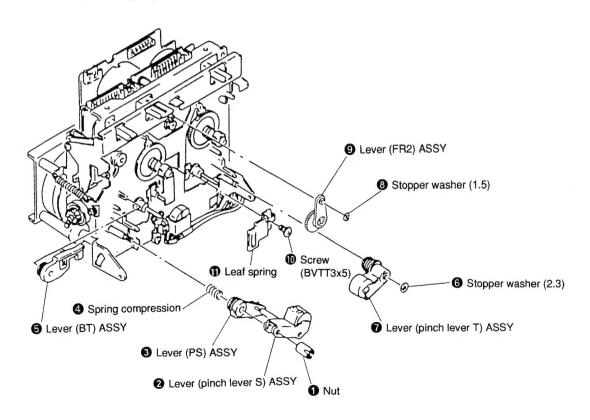
2-2. CASSETTE HOLDER



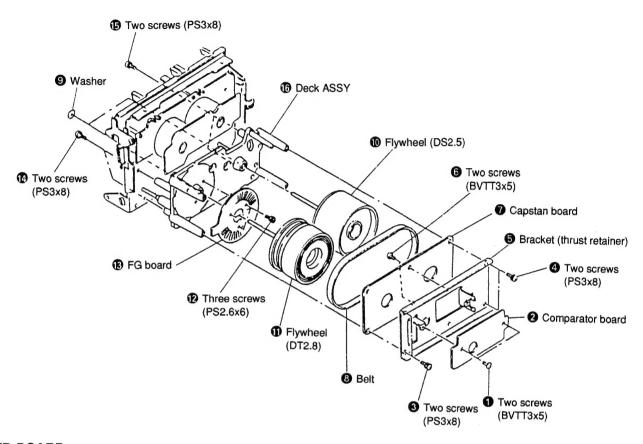
2-3. ORNAMENTAL PLATE



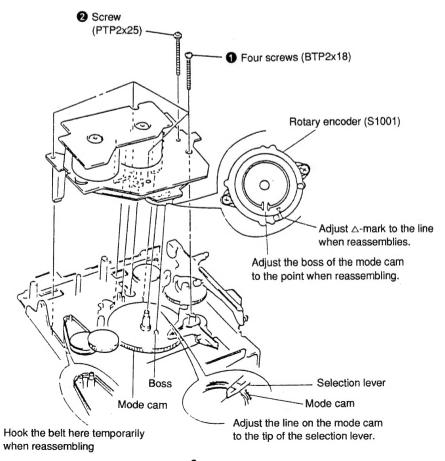
2-4. PINCH LEVER AND LEVER (FR)



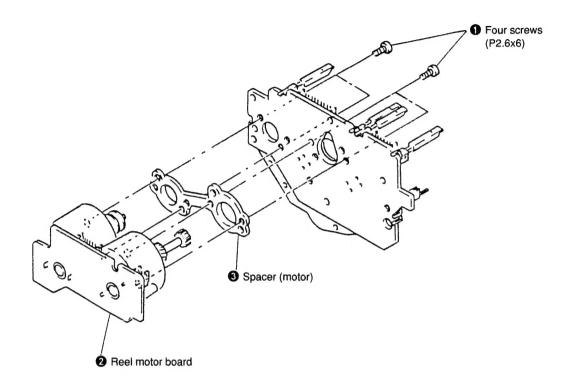
2-5. COMPARATOR BOARD, CAPSTAN BOARD AND FG BOARD



2-6. MD BOARD



2-7. REEL MOTOR BOARD

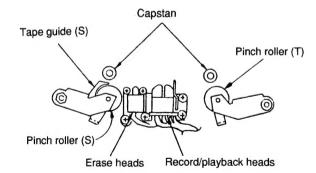


SECTION 3 MECHANICAL ADJUSTMENTS

• Refer to page 9 for Adjustment Location.

PRECAUTIONS

1. Clean the following parts with an alcohol-moistened swab. (tape sliding surface)



- 2. Demagnetize the record/playback heads, erase heads and the capstan using the head demagnetizer.
- 3. Do not use a magnetized screw driver for the adjustments.
- 4. After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustment should be performed with the rated power supply voltage unless otherwise noted.

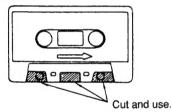
Tape Passing Adjustment

Note: For the following adjustments, use the jig as far as possible. Although the following methods are operable without using the jig, precise adjustment may not be completed, for example no compatibility to other decks is available even if self recording and playback is OK. In these adjustments, either the pinch roller guide in the S side or the record/playback head guide is referred to for tape pass. Therefore, do not unnecessarily rotate the adjustment screws including those of the erase heads unless any one is replaced. When 2 or more heads or pinch rollers out of these 2 heads and pinch rollers are to be adjusted or replaced, use the jig for the adjustments or replace one at first and then take complete tape pass and then replace the second one. Head height adjusting jig: apex

Preparation:

 Mirror cassette CQ009C 8-909-708-01 (Or CQ012C 8-909-708-02)

If it is not available, cut a part of the half of a 120 minute cassette tape and use.



· Plus screw driver

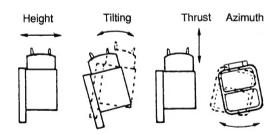
Medium sizeApply to the head adjusting screw. Minus screw driver

Large size...... Apply to the pinch roller adjusting screw in the S side.

- Pen light
- WS-48B (3kHz, 0dB)
- P-4-A100 (l0kHz, -10dB)

Definition:

The following view relates to record/playback heads.



For the locations of the adjusting screws, see the view "adjustment location" in the lower right corner of Page 9.

Procedure:

Pinch roller in the S side

Note: It should be adjusted only when the pinch roller in the S side is replaced.

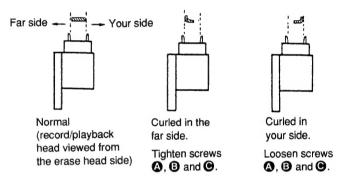
- Mount the mirror cassette and set the equipment to playback state.
- 2. Check that the tape is curled in the pinch roller guide or the guide of the record/playback heads.

If curled, remedy it by rotating the tape curl adjusting screw **①**. At that time, check that the tape runs near the center part of the erase heads.

Record/playback heads

Note: The heads should be adjusted only when the record/ playback head is replaced.

- Mount the mirror cassette and set the equipment to playback state.
- 2. (Height adjustment) Check that the tape is curled in the tape guide of the heads. If curled, rotate screws (A), (B) and (G) in the same angle and move the entire heads parallel. Check the mirror cassette where there is curling and, when curling exists in the lower side (actually in the deep side), tighten all screws slightly. If curled in the upper (your) side, loosen them.



3. (Adjustment of tilting) Adjust back tension to 0 still in playback state (loosen the tape by rotating the reel in the S side using a small tip such as a pencil), and check that there is no curling or snaking (up or down) in the guide of the record/playback heads. Snaking of the tape may occur only within the range of a difference in the widths of the tape and the tape guide (it curls when rate slacks more than the range). Therefore, carefully check it because it may often be overlooked.

If the tape is snaking, rotate screws **3** and **6** in the same angle and change the tilting of the heads. Tighten or loosen the screws to remedy up or down snaking, respectively.

- 4. Repeat the adjustment 2 and 3 again and converge the height and tilting to suitable positions.
- 5. (Tentative adjustments of azimuth) Demagnetize and clean the heads and playback WS-48B (3kHz, 0dB).
 - Rotate the screw © so that the pointer or the level meter of the set or connected to LINE OUT becomes maximum. If the screw is rotated more than 1/2 turn, repeat the adjustments again from 1.
- 6. (Checking of tape pass) Connect an oscilloscope to LINE OUT, replay P-4-A100 (l0kHz, -10dB) to describe Lissajous' figures.

At about 20 seconds after beginning playback (the tension in the loop becomes stable), check that the variation of the Lissajous' figures occur within $\pm 90^{\circ}$ (more preferably within $\pm 45^{\circ}$). If beyond $\pm 90^{\circ}$, adjustments of tilting or height will not be complete, so finely adjust the equipment again from 1.

Standerd adjustment tape P-4-A100 (10kHz, -10dB) Oscilloscope L-CH 47kΩ set. 47kO R-CH LINE OUT Oscilloscope Lissajous' Figures in-phase 45° 90° 135° 180°

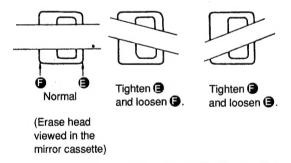
good

Erase heads

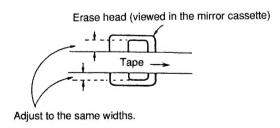
Note: The heads should be adjusted only when the erase head is replaced.

No good

- Mount the mirror cassette and set the equipment to playback state
- 2. (Azimuth adjustments) Adjust screws **(5)** or **(5)** so that the tape runs as parallel to the erase heads as possible.

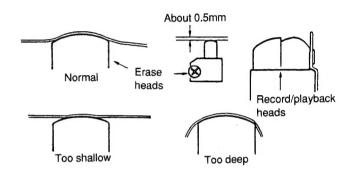


3. (Height adjustment) Rotate screws **①**, **③** and **⑥** in the same angle so that the widths of erase heads seen in the upper and lower sides of the tape become essentially the same. If the width in the upper or lower side is larger, tighten or loosen the screws, respectively.



4. (Adjustments of tilting) Adjust back tension to 0 still in playback state and check that there is no snaking in the erase heads and pinch roller guide in the S side. If there is, change tilting by rotating the screw ①. When the tape moves up or down in the mirror tape, tighten or loosen the screw, respectively.

- Repeat the adjustments again from 2. and converge the height and tilting to more suitable values. And, check that there are no tape curls in the pinch roller guide and the guide of the record/playback heads.
- 6. (Adjustments of thrust) Slightly loosen the screw **G** and finely adjust it so that the tape smoothly runs over the entire surfaces of the heads by adjusting the thrust of the erase heads to an optimum value relalive to the tape.

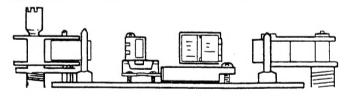


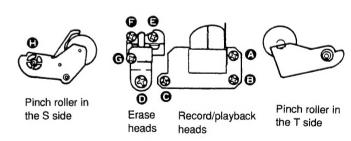
Checking

- 1. Check that the tape smoothly runs over the entire tape pass without curling or snaking.
- 2. After the adjustments, apply the locking compound to the screws adjusted (apply the compound to the screw only after the final azimuth adjustments are completed).

Adjustment Location:

The following views relate to those in the mirror cassette (upper) and MD viewed from your side (lower).





Torque Adjustment

- Load the torque measuring tape CQ-102C, and play back. Adjust RV801 so that the torque meter reading is 40 ± 5g • cm. (0.556 ± 0.069 oz • inch)
- 2. After adjustment, measure back tension and FF/REW torque, and make sure that measured data satisfies the specification.

Torque	Torque meter	Meter reading
FWD	CQ-102C	35 - 45g•cm (0.49 - 0.62 oz • inch)
FWD back tension	CQ-102C	7 - 11g•cm (0.10 - 0.15 oz • inch)
FF/REW	CQ-201B	65 - 90g•cm (0.91 - 1.25 oz • inch)

SECTION 4

ELECTRICAL ADJUSTMENTS

Note

- Perform adjustment in the order listed below. (As a rule, adjust the record system after adjustment of playback system has been completed.)
- 2. Adjust and measure both channels otherwise specified.
- To perform simultaneous record and playback, select recording mode, and set MONITOR switch to TAPE, then play back immediately the recorded signal to take out from LINE OUT.

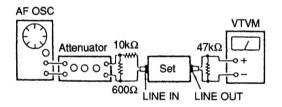
Switch position

DOLBY NR	OFF
MPX FILTER	OFF
TIMER	OFF
MONITOR	TAPE
CALIBRATION	OFF
BIAS	CENTER CLICK
REC LEVEL	CENTER CLICK
REC EQ	CENTER CLICK

Standard Record

Adjust the REC LEVEL (RV501) controls so that the I/O signal levels specified below can be attained.

Record Mode



0dB=0.775V

Standard Input Level

Input pin	LINE IN
Signal source impedance	10kΩ
Input signal level	0.5V (-3.8dB)

Standard Output Level

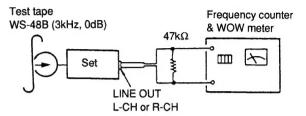
Output pin	LINE OUT
Load impedance	47kΩ
output signal level	0.5V (-3.8dB)

Test Tape

Туре	Signal	Used for
WS-48B	3kHz, 0dB	Tape speed/WOW check
P-4-A100	10kHz, -10dB	Azimuth adjustment
P-4-L300	315Hz, 0dB	PB level adjustment

Tape Speed/WOW check

Procedure:



- Play back the top of test tape to measure its output frequency and WOW value.
- 2. Invert test tape and perform same measurement, then check for difference between top and end of tape.

Specification:

Tape speed deviation : within 2,990 to 3,010Hz
Tape speed fluctuation : within 2,990 to 3,010Hz
WOW (WRMS) : 0.047% less

MPX Filter Check

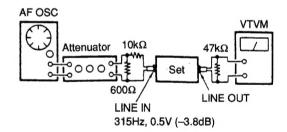
Condition:

DOLBY NR switch : OFF MPX FILTER switch : OFF

REC LEVEL control : Standard record MONITOR switch : SOURCE

Procedure:

1. Mode: stop



 Applying 19kHz, 0.5V (-3.8dB) signal, measure the LINE OUT level.

Specification:

DOLBY NR switch: Either B, C or S

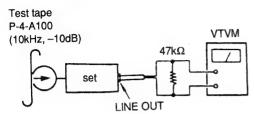
MPX FILTER switch: ON, LINE OUT level must be, 315Hz: within 0.44 to 0.56V (within -4.8 to -2.8dB)

19kHz: 15.8mV (-33.8dB) or less

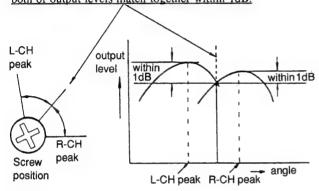
Record/Playback Head Azimuth Adjustment

Procedure:

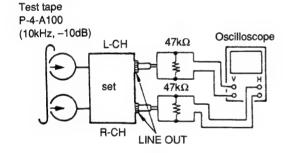
1. Mode: FWD playback



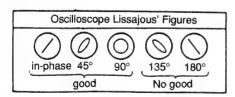
Turn the adjustment screw for the maximum output levels.
 If these levels do not match, turn the adjustment screw unitil both of output levels match together within 1dB.



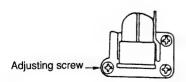
3. Phase Check Mode: playback



4. Confirm that the phase difference between L-CH and R-CH is in-phase to 90°.



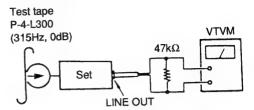
Adjustment Location:



Playback Level Adjustment

Procedure:

1. Mode: Playback



2. Adjust the RV101 (L-CH) and RV201 (R-CH) to satisfy the following specification.

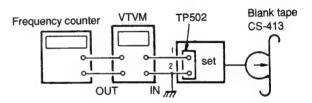
Adjustment Value:

LINE OUT level: 0.3 to 0.34V (-8.2 to -7.2dB)
Level difference between channels: within 0.5dB
Confirm that the LINE OUT level does not change when playback and stop are repeated.

Erase Current Adjustment

Procedure:

1. Mode: record



- Adjust RV506 so that VTVM reading is 110mV (erase current 110mA).
- 3. At this time, confirm oscillation frequency.

Adjustment Value:

Erase current : 110 +0 mA

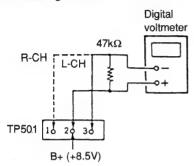
Oscillation frequency: $160 \pm 6 \text{kHz}$

Bias Consumption Current Adjustment

Note: The bias consumption current must be adjusted before adjusting the record bias. Retry record bias adjustment after the bias consumption current is adjusted.

Procedure:

- Set semi-fixed resistors RV104 (L-CH), RV204 (R-CH) and RV505 for record bias adjustment to mechanical center, and select the recording mode without applying a signal.
- Adjust T101 (L-CH) and T201 (R-CH) so that the digital voltmeter reading becomes minimum.



Adjustment Value: 120mV or less

(This Value is measured using CS-413 after bias adjustment.)

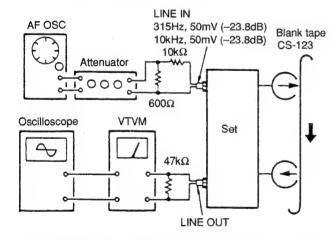
Bias and Recording level adjustment

Condition:

REC LEVEL control: Specified recording position (page 10)

Procedure:

1. Mode: simultaneous record and playback



- 2. Adjust the following controls so that the minimum output becomes the specified output level.
 - (1) RV104 (L-CH) and RV204 (R-CH) Bias adjustment
 - (2) RV103 (L-CH) and RV203 (R-CH) Recording level adjustment

Adjustment Value:

(1) Level of 10kHz against 315Hz : 0 ± 0.3 dB

(2) 315Hz level: 48.3 to 51mV (-24.1 to -23.5dB)

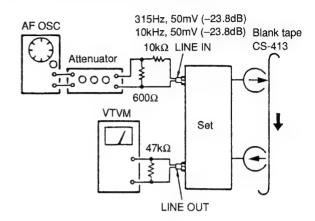
Metal Bias Adjustment

Condition:

REC LEVEL control: Specified recording position (page 10)

Procedure:

1. Mode: simultaneous record and playback



2. Adjust RV505 so that 10kHz R-CH output is \pm 0.3dB relative to the 315Hz output.

Calibration Adjustment

Condition:

CALIBRATION switch: ON TP801: The state of short-circuit

Adjustment method (Oscillation input level):

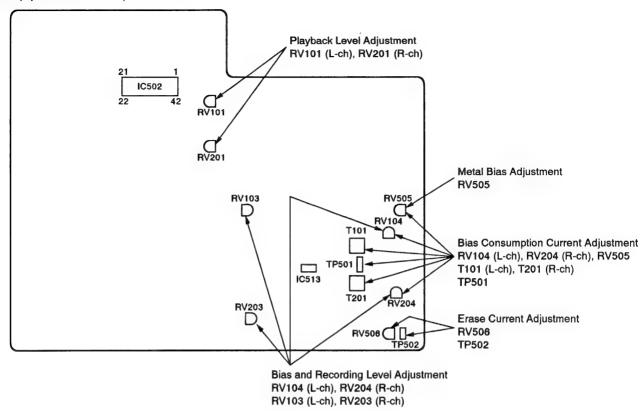
- Short-circuit the test point TP801 of system control (A) board.
- Adjust RV904 (HIGH), RV905 (MID) and RV906 (LEVEL) to become the level meter as the following display.



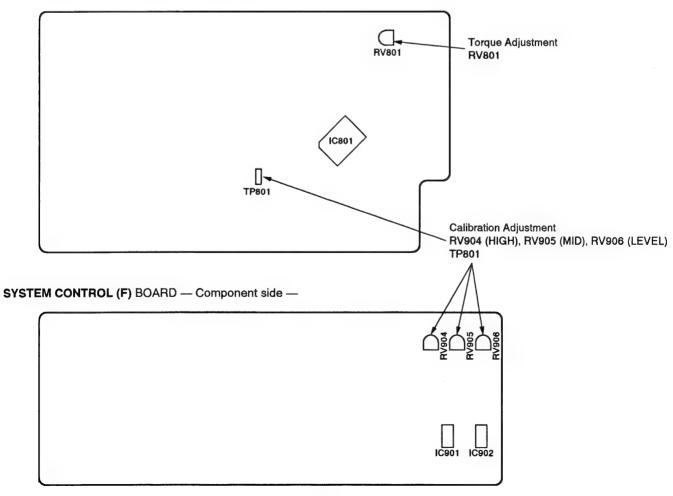
- As for HIGH and MID, the segment with △∇ mark in the left side should be lit. (approve of flashing)
 And when the left segment is flashing, the right segment is approved of flashing.
- As for LEVEL, mark should be lit. (Both ends are approved of flashing.)
- 5. Release the short-circuit of TP801.

Adjustment Location:

AUDIO (A) BOARD - Component side -

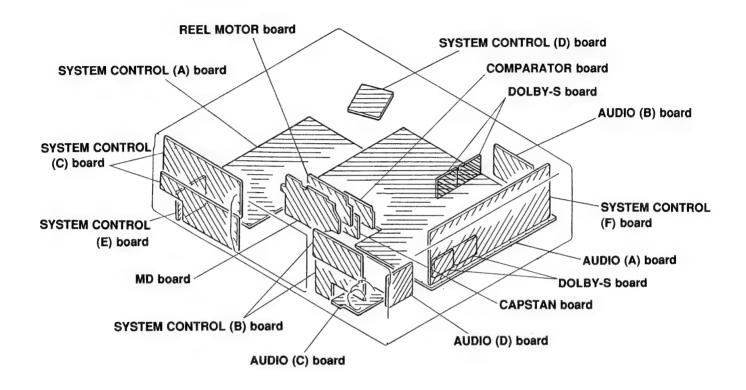


SYSTEM CONTROL (A) BOARD — Component side —

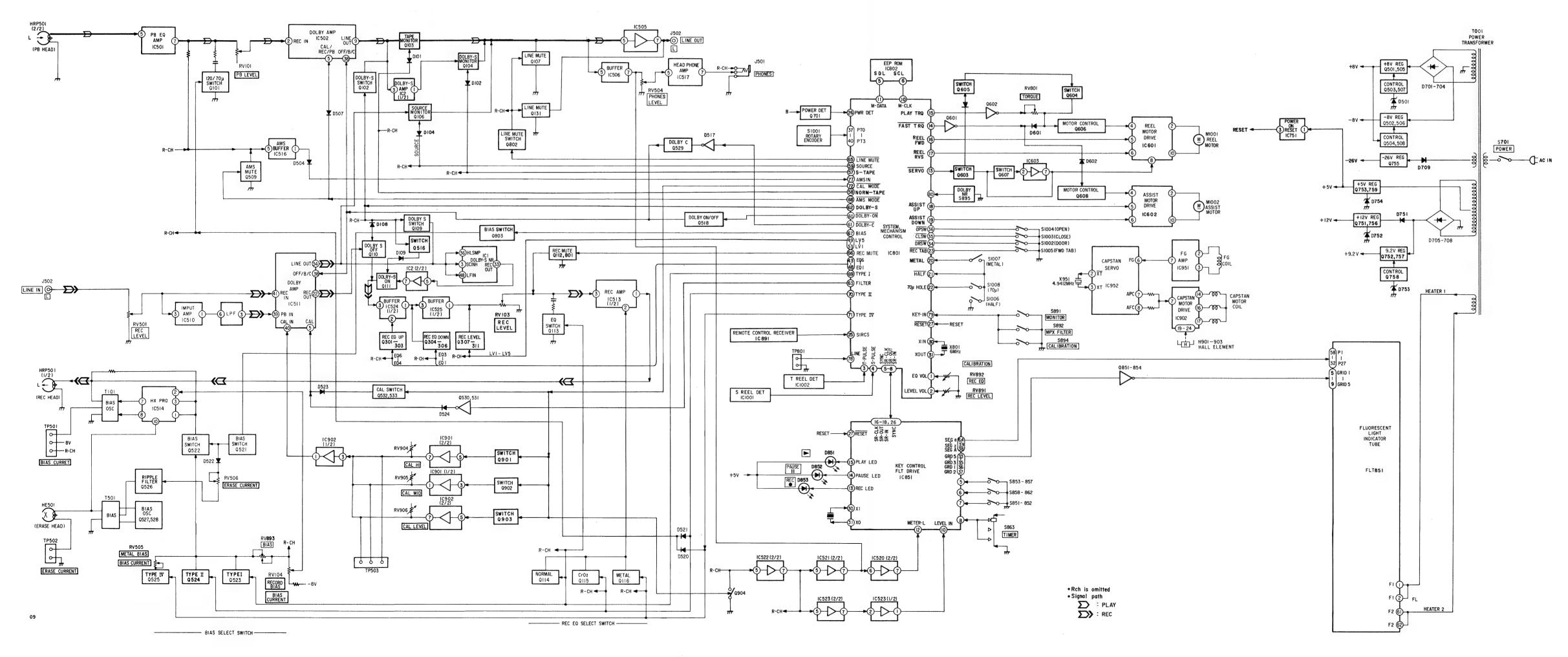


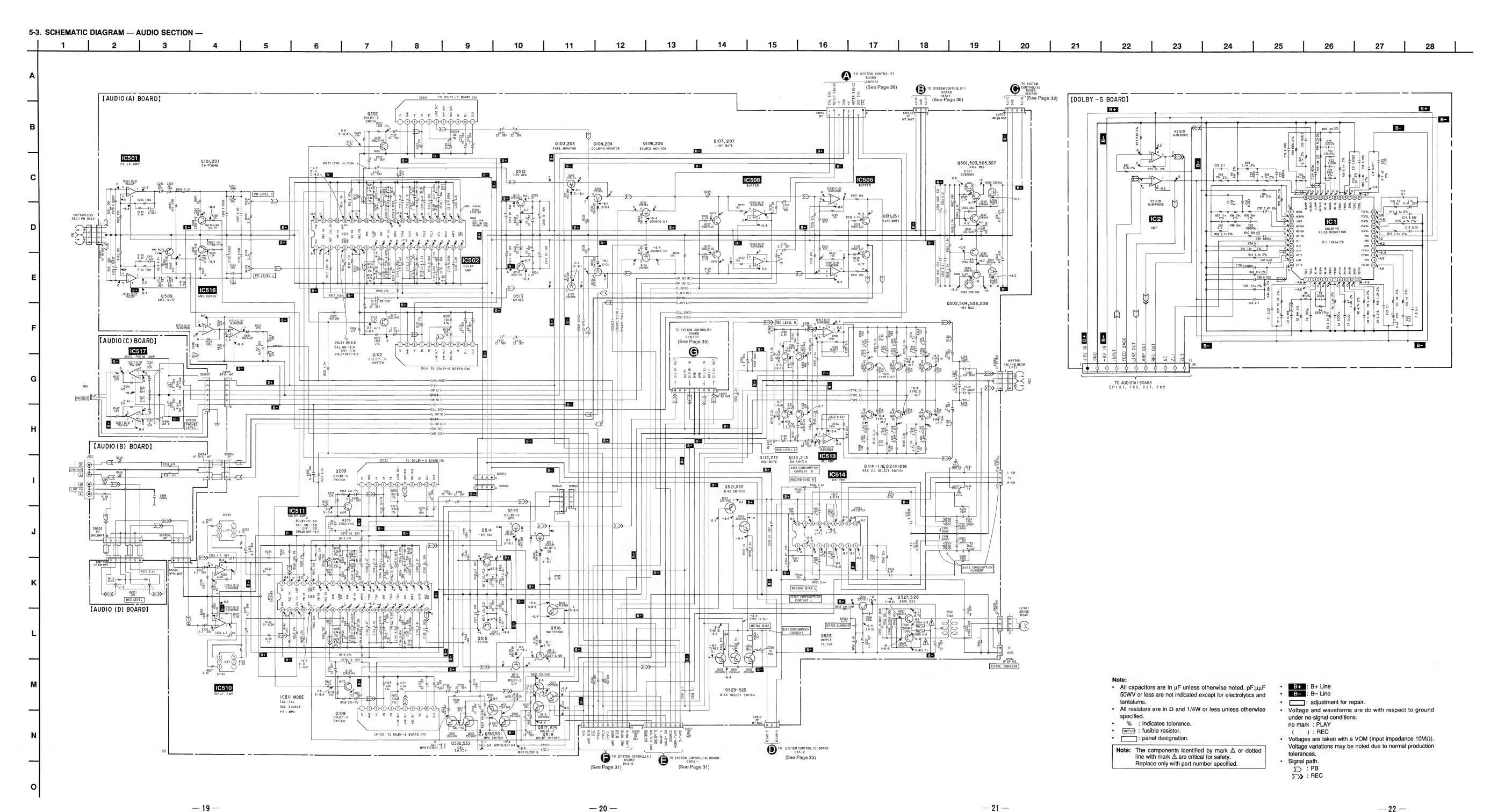
SECTION 5 DIAGRAMS

5-1. CIRCUIT BOARDS LOCATION



5-2. BLOCK DIAGRAM



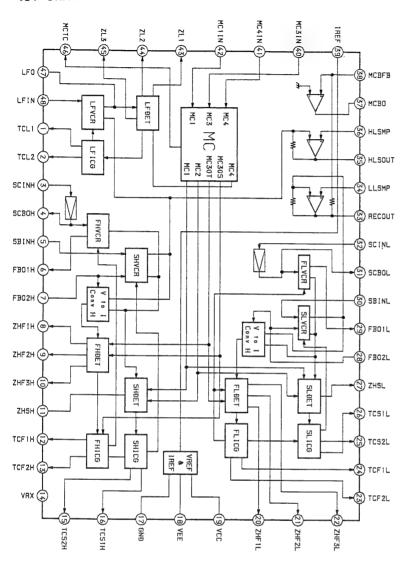


— 19 —

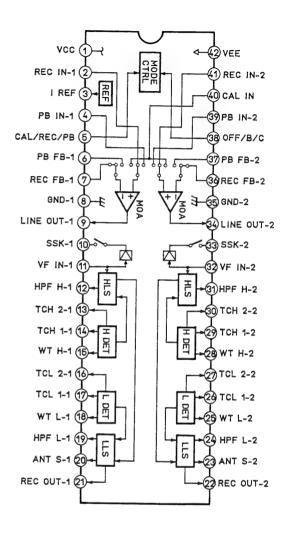
-- 20 ---

• IC Block Diagrams

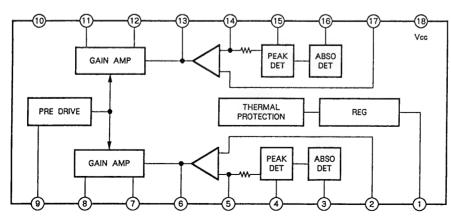
IC1 CXA1417Q



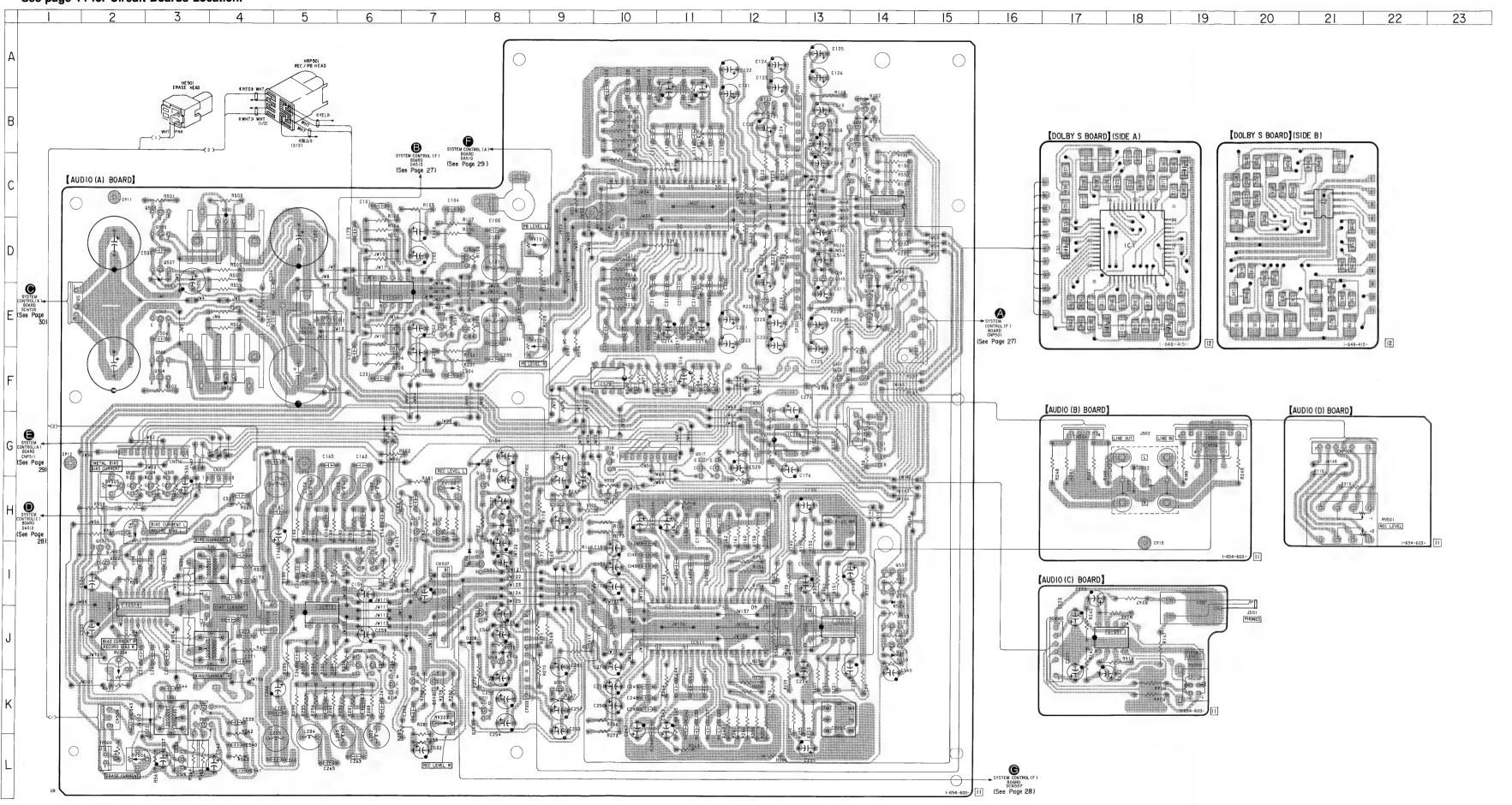
IC502/511 CX20188



IC514 μPC1297CA



5-4. PRINTED WIRING BOARD — AUDIO SECTION — • See page 14 for Circuit Boards Location.



Semiconductor Location

Ref. No.	Location	Ref. No.	Locatio
D101 D102 D104 D108 D109 D201 D202 D204 D208 D209 D501 D504 D507 D508 D509 D516 D517 D520 D521 D522 D523 D524 IC1 IC2 IC501 IC502 IC505 IC506 IC511 IC5113 IC514 IC516 IC517 Q101 Q102 Q103 Q104 Q106 Q107 Q109 Q110 Q111 Q112 Q113 Q114	B-14 B-14 B-14 B-14 B-14 B-14 B-14 B-14	Q115 Q116 Q131 Q201 Q202 Q203 Q204 Q206 Q207 Q209 Q210 Q211 Q212 Q213 Q214 Q215 Q216 Q231 Q501 Q502 Q503 Q504 Q505 Q506 Q507 Q508 Q509 Q512 Q513 Q514 Q515 Q514 Q515 Q516 Q517 Q518 Q519 Q512 Q513 Q514 Q515 Q514 Q515 Q516 Q517 Q518 Q519 Q512 Q513 Q514 Q515 Q516 Q517 Q518 Q518 Q519 Q519 Q519 Q519 Q519 Q519 Q519 Q519	I-6 I-6 I-6 I-7 I-14 I-14 I-14 I-14 I-14 I-14 I-14 I-14

- parts extracted from the component side.
 Through hole.
- Pattern from the side which enable seeing. (The other layer's patterns are not indicated.)

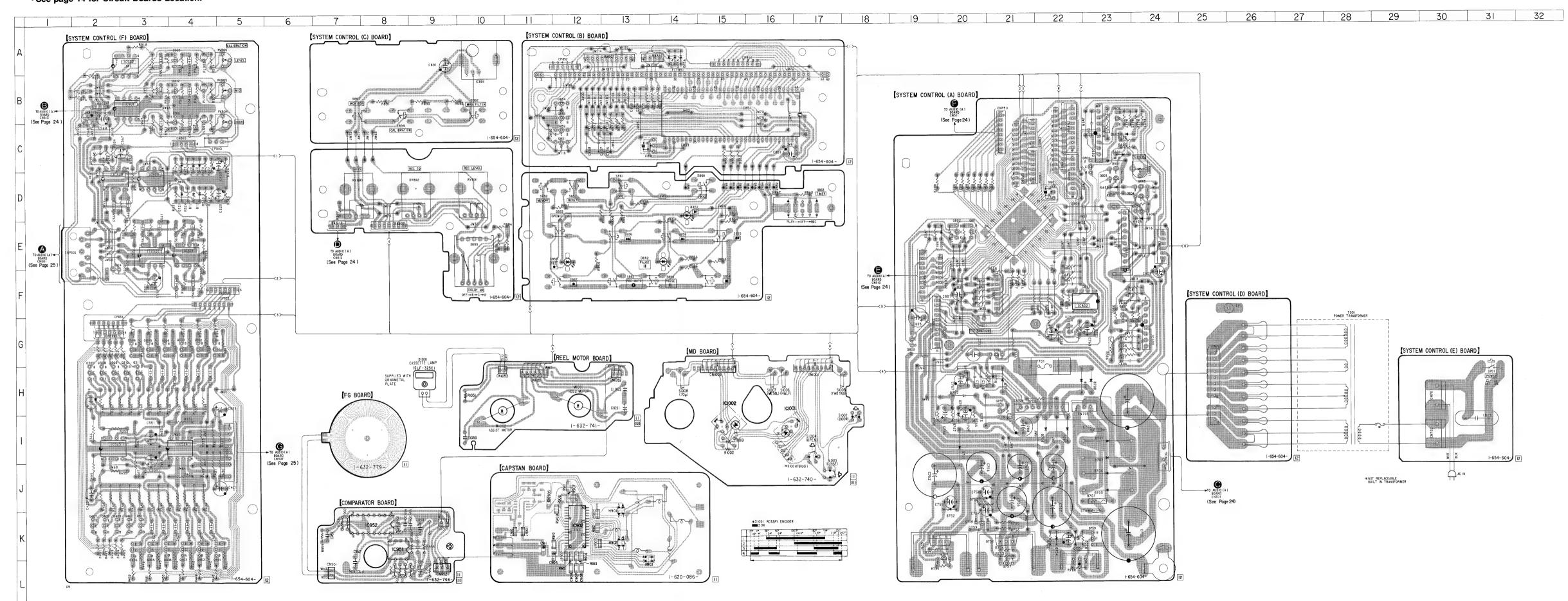
5-5. PRINTED WIRING BOARD — SYSTEM CONTROL SECTION — • See page 14 for Circuit Boards Location.

Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D120 D121 D122 D220 D221	D-4 D-4 D-4 C-4 C-4	IC951 IC952 IC1001 IC1002	K-8 K-8 H-16 H-15
D222 D514 D515 D601 D602 D603 D604 D701 D702 D703 D704 D705 D706 D707 D708 D709 D710 D751 D752 D753 D754 D756 D757 D758 D851 D851 D851 D855 D856 D1001	C-4 C-2 C-23 C-23 D-23 E-24 I-23 I-23 I-22 I-22 I-22 I-22 I-21 I-20 K-20 K-20 I-20 I-20 I-20 I-20 I-20 I-20 I-20 I	Q301 Q302 Q303 Q304 Q305 Q306 Q307 Q308 Q309 Q310 Q311 Q401 Q402 Q403 Q404 Q405 Q406 Q407 Q408 Q409 Q410 Q601 Q601 Q602 Q603 Q604 Q605 Q605 Q606 Q607 Q608 Q701 Q751 Q752	G-4 G-G-3 G-G-3 G-3 G-3 G-3 G-3 G-3 G-3 G-3
IC520 IC521 IC522 IC523 IC524 IC525 IC601 IC602 IC603 IC751 IC801 IC802 IC851 IC891 IC901 IC902(A)	D-3 E-4 E-3 D-2 I-4 I-2 E-23 C-23 G-24 G-22 E-21 F-22 B-10 B-3 A-3	Q753 Q755 Q756 Q756 Q757 Q758 Q759 Q801 Q802 Q803 Q851 Q852 Q853 Q854 Q901 Q902	K-22 H-21 K-19 K-21 K-20 E-20 G-19 C-12 B-12 B-12 B-4 B-4 A-4

• o----: parts extracted from the component side. ____: parts extracted from the conductor side.
Δ: internal component.

· Pattern from the side which enable seeing.



-29 -

- All capacitors are in μF unless otherwise noted. pF:μμF 50WV or less are not indicated except for electrolytics and tantaiums.
- All resistors are in Ω and 1/4W or less unless otherwise specified.
- △ : internal component.
- tusible resistor. panel designation.

Note: The components identified by mark \triangle or dotted line with mark \triangle are critical for safety. Replace only with part number specified.

B+ : B+ Line B- : B- Line

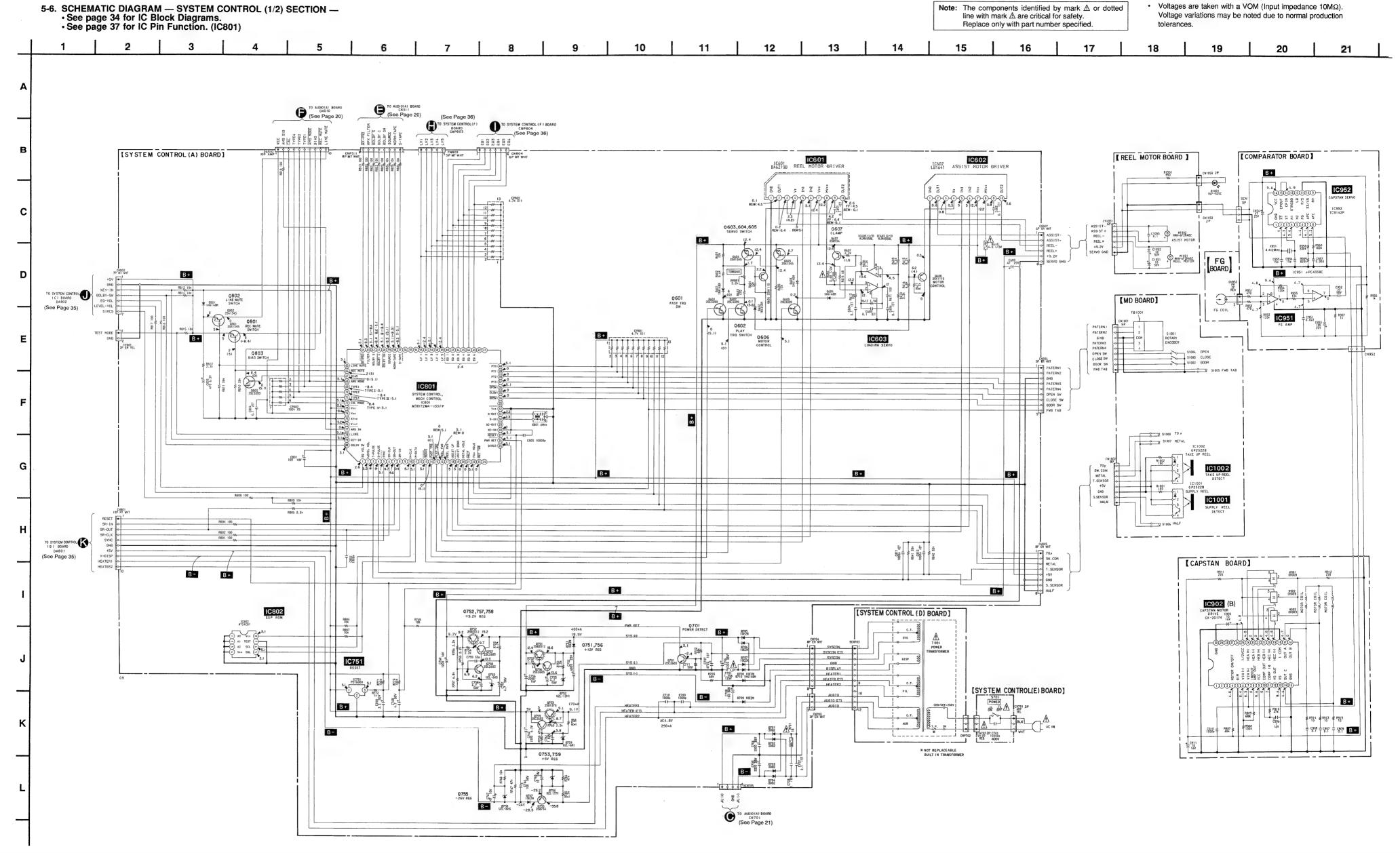
: adjustment for repair.

· Voltage and waveforms are dc with respect to ground under no-signal conditions. no mark : PLAY

(): REC

* : can not be measured.

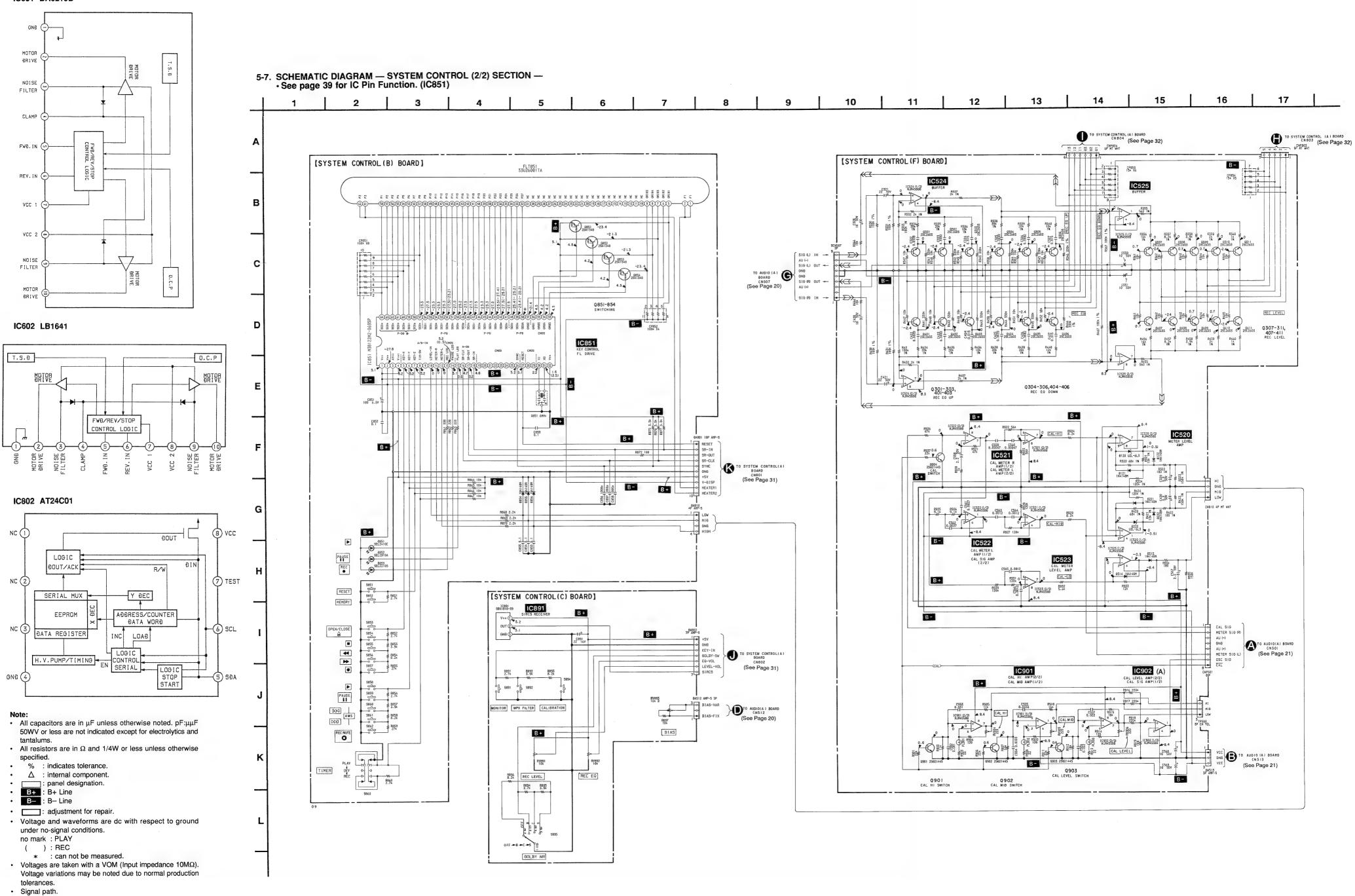
Voltages are taken with a VOM (Input impedance $10M\Omega$). Voltage variations may be noted due to normal production tolerances.



IC Block Diagrams

IC601 BA6219B

∑>> : REC



5-8. IC PIN FUNCTIONS

• IC801 M38172M4-133FP

Pin No.	Pin Name	I/O		Function Calibration volume (FO) data input										
1	EQ VOL	I	Calibration v	alibration volume (EQ) data input										
2	LEVEL VOL	I	Calibration v	alibration volume (LEVEL) data input										
3	T-PULSE	I	Mechanism	deck take-up r	eel table sens	sor pulse inpu	t							
4	S-PULSE	I	Mechanism	deck supply re	el table sense	or pulse input								
5	SYNC	I	Serial timing	g clock input										
6	SR-CLK	I	Serial clock	input										
7	SR-OUT	0	Serial clock	data output						,				
8	SR-IN	I	Serial clock	data input										
9	NC	I	Not used (op	en)										
10	M-CLK	I/O	Memory clo	lemory clock input										
11	M-DATA	I/O	Memory dat	a input										
12	NC	-	Not used (op	pen)										
13	SERVO	0	Eject motor	control L: E.	JECT									
14	FAST TRQ	0	Motor speed	control L: F	AST									
15	PLAY TRQ	0	Play motor of	ay motor control L: PLAY										
16	REEL FWD	0	Reel motor I	pel motor FWD control L: FWD										
17	REEL RVS	0	Reel motor I	REV control	L: REV									
18	ASIST UP	0	Assist motor	UP control	L: UP									
19	ASIST DOWN	0	Assist motor	DOWN contr	ol L: DOW	/N								
20	METAL HOLE	I	Mechanism	fechanism deck METAL SW (S1007) input H: Metal tape, L: Normal or CrO2 tape										
21	HALF	1 .	Mechanism	Mechanism deck HALF SW (S1006) input L: Tape is loaded										
22	70 μ HOLE	I	Mechanism	Mechanism deck 70 μ SW (S1008) input H: 70 μ S L: 120 μ S (Constant when playback EQ)										
23	REC TAB	I	Mechanism	deck FWD TA	B (S1005) ii	nput L: The	re is Rec prot	ector						
24	NC	-	Not used (op											
25	SIRCS	I	SIRCS signa	al input										
26	PWR DET	I	Power detec	t H: ON										
27	RESET	I	RESET inpu	it										
28	XC-IN	I	Not used (Co	onnect to GNE	D)									
29	XC-OUT	0	Not used (op	en)										
30	X-IN	I	Clock input	(6MHz)										
31	X-OUT	0	Clock output	t (6MHz)										
32	Vss	_	GND											
33	NC	_	Not used (op	en)										
34	DRSW	I	Mechanism	deck DOOR S	W (S1002) i	nput .								
35	CLSW	I	Mechanism	deck CLOSE	SW (S1003)	input				-				
36	OPSW	I	Mechanism	deck OPEN S	W (S1004) ir	put								
							position dete	ction						
			Rotary encoder input for mechanism deck head base position detection PALISE AMS FERRY STOP PLAY FIECT											
			PAUSE AMS FF/REW STOP PLAY EJECT PT3 L L L H H H H											
37 to 40	PT3 to PT0	0		 			 	+	 	 				
			PT2	L	L	Н	Н	L	L	Н	Н			
			PTI L H L H L H											
			PT0	L	Н	Н	L	L	L	L	L			

Pin No.	Pin Name	I/O	Function
41	NC	T -	Netword (com)
42	NC		Not used (open)
43 to 48	EQ6 to EQ1	0	Calibration EQ adjust output
49 to 53	LV5 to LV1	0	Calibration LEVEL adjust output
54 to 56	NC	0	Not used (open)
57	S-TAPE	0	DOLBY S monitor output
58	NORM- TAPE	0	DOLBY B, C monitor output
59	SOURCE	0	Source ON/OFF control H: ON
60	DOLBY ON	0	DOLBY B ON/OFF control H: ON
61	DOLBY C	0	DOLBY C ON/OFF control L: ON
62	DOLBY S	0	DOLBY S ON/OFF control H: ON
63	FILTER	0	MPX FILTER ON/OFF control H: ON
64	HX PRO	0	HX PRO ON/OFF control H: ON
65	LINE MUTE	0	LINE MUTE ON/OFF control L: ON
66	REC MUTE	0	REC MUTE ON/OFF control L: ON
67	BIAS	0	BIAS ON/OFF control H: ON
68	AMS MODE	0	AMS MODE ON/OFF control L: ON
69	TYPE 1	0	REC equalizer switching output H: TYPE 1
70	TYPE 2	0	REC equalizer switching output H: TYPE 2
71	TYPE 4	0	REC equalizer switching output H: TYPE 4
72	CAL MODE	0	Calibration control output
73	Vcc	_	Power supply (+5V)
74	Vee	_	Power supply (–25V)
75	AVss	_	GND
76	Vref	_	Reference voltage (+5V)
77	AMS IN	I	AMS signal input
78	LINE	I	Test terminal L: Test mode
79	KEY-IN	I	Key input
80	DOLBY SW	I	DOLBY SW detection input

• IC851 M38122M2-069SP

Pin No.	Pin Name	I/O	Function
1	Vcc	_	Power supply (+5V)
2	Vee	-	Power supply (-25V)
3	AVss	_	GND
4	Vref	1 -	Reference voltage (+5V)
5	KEY-X	I	Key switch input (A/D) OPEN/CLOSE, STOP, REW, FF, REC
6	KEY-Y	I	Key switch input (A/D) PLAY, PAUSE, REW AMS, FF AMS, REC MUTE
7	KEY-Z	1	Key switch input (A/D) RESET, MEMORY
8	TIM-SW	I	TIMER switch input (A/D) PLAY, OFF, REC
9	NC	_	Not used (open)
10	LEVEL-SW	I	Level meter input (Calibration)
11	METER-R	I	Level meter input (R CH)
12	METER-L	I	Level meter input (L CH)
13	REC LED	0	LED lights (REC)
14	PAUSE LED	0	LED lights (PAUSE)
15	PLAY LED	0	LED lights (PLAY)
16	SR-CLK	I	Serial clock input
17	SR-OUT	0	Serial data output
18	SR-IN	I	Serial data input
19 to 25	NC	_	Not used (open)
26	SYNC	I	Serial timing clock input
27	RESET	I	Reset signal input
28, 29	NC	_	Not used (open)
30	XI	I	Clock input (6MHz)
31	XO	0	Clock output (6MHz)
32	Vss		GND
33	GRD5	0	
34	GRD4	0	
35	GRD3	0	FL tube grid output
36	GRD1	0	
37	GRD2	0	J
38	SEG A	0	El tube control of
39 to 64	SEGz to SEGa	0	FL tube segment output

SECTION 6 **EXPLODED VIEWS**

NOTE:

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Color Indication of Appearance Parts Example: KNOB, BALANCE (WHITE) . . . (RED) Parts color Cabinet's color
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety. with part number Replace only specified.

6-1. FRONT PANEL SECTION

SYSTEM CONTROL (B) BOARD

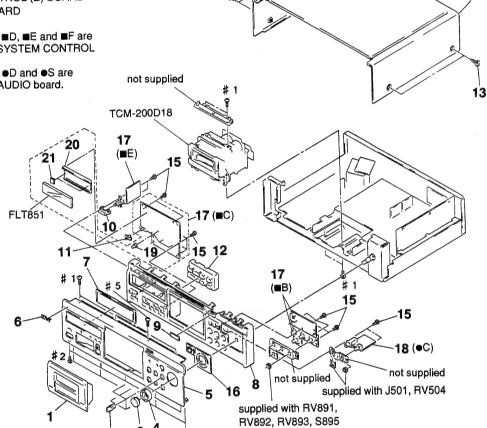
SYSTEM CONTROL (C) BOARD

SYSTEM CONTROL (E) BOARD

AUDIO (C) BOARD

NOTE: ■A, ■B, ■C, ■D, ■E and ■F are supplied as SYSTEM CONTROL board.

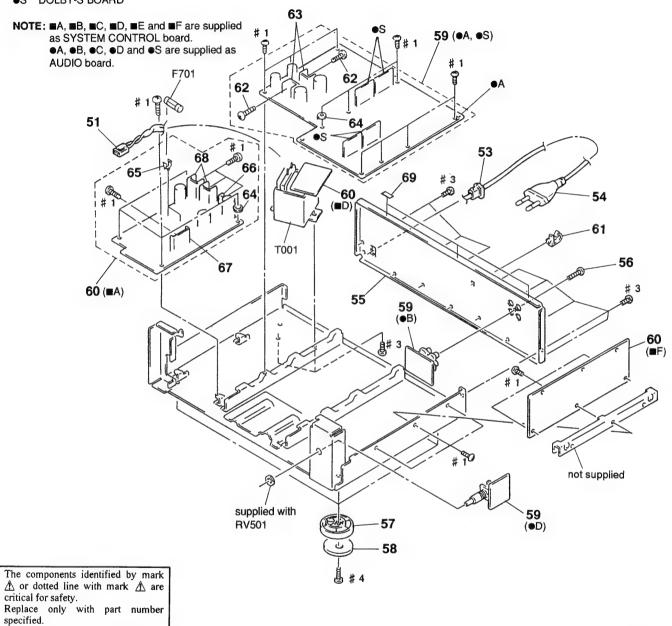
●A, ●B, ●C, ●D and ●S are supplied as AUDIO board.



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1 1	X-3370-055-1	LID ASSY, CASSETTE (BLACK) LID ASSY, CASSETTE (GOLD) KNOB (DIA. 12) ASSY (B), FLAT	(BI VCK)	11 11	3-919-257-01 3-919-257-11	KNOB (TIMER) (BLACK) KNOB (TIMER) (GOLD)	
2 3	X-3363-490-1	KNOB (DIA. 12) ASSY (B), FLAT (KNOB (R) (BLACK)	(GOLD)	12 12 13	X-3369-452-1	BUTTON (CONTROL) ASSY (BLACK) BUTTON (CONTROL) ASSY (GOLD) SCREW (CASE) (M3X8) (BLACK) (BLAC	CK)
3 4 4	3-919-247-01	KNOB (R) (GOLD) KNOB (L) (BLACK) KNOB (L) (GOLD)		13 14	3-704-366-11	SCREW (CASE) (M3X8) (SILVER) (GOL CASE (BLACK)	.D)
5	3-919-383-11	PANEL, FRONT (BLACK) PANEL, FRONT (GOLD)		14 15 16	3-919-384-01	SCREW (2.6X8), +BVTP ESCUTCHEON (VOL) (BLACK)	
6 6 7	4-942-568-21	EMBLEM (NO.5), SONY (SILVER) EMBLEM (NO.5), SONY (GOLD)(G WINDOW (METER)	(BLACK) OLD)	16 * 17	A-2007-394-A	ESCUTCHEON (VOL) (GOLD) SYSTEM CONTROL BOARD, COMPLETE	
8	3-919-385-11	PANEL (BASE) (BLACK) PANEL (BASE) (GOLD)		* 18 * 19 * 20	3-362-478-31 3-385-607-01	AUDIO BOARD, COMPLETE HOLDER (T), LED HOLDER, FL TUBE	
9 10 10		L WINDOW (R) L BUTTON (POWER) (BLACK) L BUTTON (POWER) (GOLD)		* 21 FLT851	3-354-927-21 1-517-359-11	CUSHION INDICATOR TUBE, FLUORESCENT	

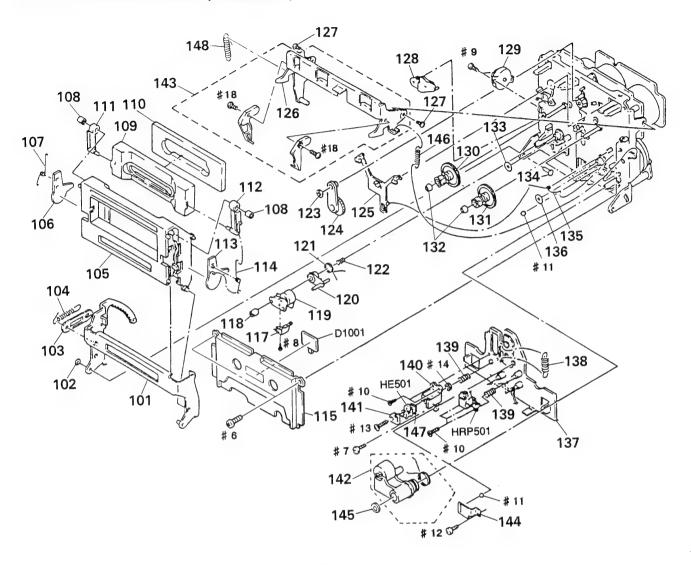
6-2. CHASSIS SECTION

- ■A SYSTEM CONTROL (A) BOARD
- ■D SYSTEM CONTROL (D) BOARD
- ■F SYSTEM CONTROL (F) BOARD
- ●A AUDIO (A) BOARD
- ●B AUDIO (B) BOARD
- ●D AUDIO (D) BOARD
- S DOLBY-S BOARD



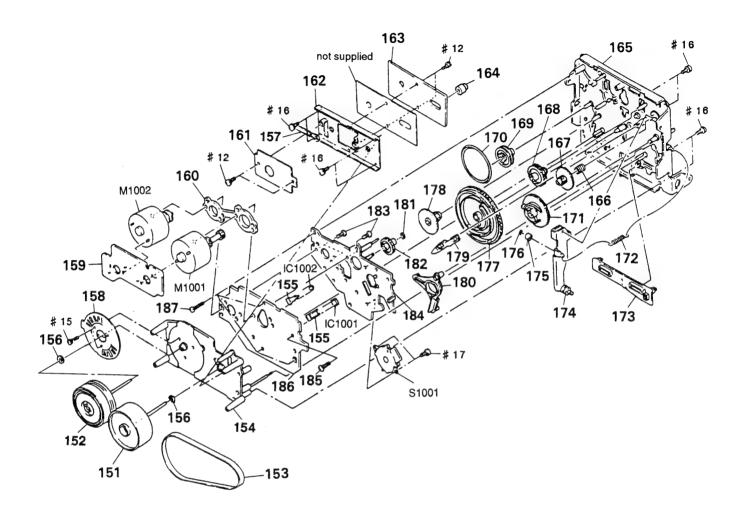
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 51 * * 53 <u>1</u> 54 * 55	1-537-473-11			62 * 63 * 64 * 65	1-533-213-31	HEAT SINK PLATE, GROUND HOLDER, FUSE	
56 57 58 * 59 * 60 * 61	4-970-123-01 4-970-124-01 A-2007-393-A	SCREW (BV/RING) FOOT (F50180S) CUSHION (F50180S) AUDIO BOARD, COMPLETE SYSTEM CONTROL BOARD, COMPLETE HOOK		* 66 * 67 * 68 69 \(\Delta\) F701 \(\Delta\) T001	1-532-285-00	HEAT SINK	

6-3. MECHANISM SECTION-1 (TCM-200D18)



Ref. No.	Part No.	Description	Remark	Re	f. No.	Part No.	Description	Remark
101 102 * 103 104 105	3-558-708-21 3-356-717-01 3-356-626-01	HOLDER (BG) ASSY, CASSETTE WASHER, STOPPER LEVER (JOINT) SPRING, TENSION HOLDER (D15) ASSY, CASSETTE			129	3-319-224-41 X-3356-629-1	SCREW, STEP LEVER (BT) ASSY DAMPER, SMALL GEAR (S) ASSY GEAR (T) ASSY	
106 107 108 109 * 110	3-920-363-01 3-356-946-01 3-356-928-01	LEVER (L-T) SPRING (L), TORSION BUSHING PLATE (A), ORNAMENTAL ABSORBENT, VIBRATION			132 133 134 135 136	3-356-710-01 3-356-619-01	CAP (REEL) RING, OIL RESERVOIR SHAFT (LEFT) (CASSETTE HOLDER) SPRING (B), TORSION WASHER (FELT RING T)	
111 112 113 114 115	3-920-364-01	L LEVER (LB) L LEVER (RB) L LEVER (R-T) L SPRING (R), TORSION L PLATE ASSY, ORNAMENTAL		*	137 138 139 140 141	3-356-658-01 3-564-121-00	SLIDER (HEAD CHASSIS D) ASSY SPRING (LIMITER H), TENSION SPRING, COMPRESSION BRACKET, E. HEAD SPRING	
117 118 119 120 121	3-356-652-01 X-3356-621-1 3-356-660-01	I GUIDE (SL), TAPE I NUT (PINCH LEVER S) I LEVER (PINCH LEVER S) ASSY I LEVER (PS) I SPRING (PINCH LEVER S), TORSION		*	142 143 144 145 146	X-3369-638-1 3-356-656-01 3-669-596-01	LEVER (PINCH LEVER DT) ASSY LEVER (LIFTER) COMPLETE ASSY SPRING (HEAD PC BOARD), LEAF WASHER (2.3), STOPPER SPRING (LIFTER R), TENSION	
122 123 124 125 * 126	3-669-465-13 X-3356-641-3 3-356-614-0	1 SPRING (PS), COMPRESSION 1 WASHER (1.5), STOPPER 1 LEVER (FR2) ASSY 1 SLIDER (BRAKE) 1 LEVER (LIFTER) ASSY			148 D1001 HE501	3-920-365-01 8-719-980-85 1-543-836-11	ERASE HEAD BOARD SPRING (LIFTER L), TENSION DIODE SLF325C HEAD, MAGNETIC (ERASE) HEAD, MAGNETIC (RECORD/PLAYBACK)	

6-4. MECHANISM SECTION-2 (TCM-200D18)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151 152 153 * 154 155	X-3369-634-1 3-364-600-01 X-3369-637-1	FLYWHEEL (DS 2.5) ASSY FLYWHEEL (DT 2.8) ASSY BELT (CAPSTAN) DECK (D 2.8) ASSY HOLDER (SENSOR)		172 173 * 174 175	3-356-653-01 X-3356-606-1	SPRING, TENSION SLIDER (PAUSE) LEVER (LOADING) ASSY ROLLER (LOADING)	
156 * 157 158 * 159 * 160	3-703-397-01 1-632-779-11 1-632-741-11	WASHER (CAPSTAN) STOPPER, WIRING FG BOARD REEL MOTOR BOARD SPACER (MOTOR)		176 177 178 179 180	3-356-654-01 3-356-606-01 3-356-617-01	WASHER, STOPPER GEAR (MODE CAM C) GEAR (MODE) LEVER (SELECTION) LEVER (MODE)	
* 161 * 162 * 163 164 165	X-3362-282-1 A-2006-380-A 3-364-135-01	COMPARATOR BOARD BRACKET (THRUST RETAINER) ASSY CAPSTAN BOARD, COMPLETE RETAINER (S), THRUST CHASSIS (C) ASSY, MECHANICAL		181 182 183 * 184 185	3-356-702-01 3-363-804-01 X-3356-616-1	WASHER (1.5), STOPPER GEAR (COMMUNICATION B) SCREW (+P 2.6X6.5) BRACKET (MOTOR D) ASSY SCREW (+PTPWH 2X25)	
166 167 168 169 170	3-356-605-01 3-356-609-01 3-356-703-01	SPRING, COMPRESSION GEAR (LOADING) GEAR (COMMUNICATION C) PULLEY (MODE)		187 IC1001 IC1002	8-749-920-97 8-749-920-97	SCREW (BTP 2X18) DIODE GP2S22B	
171	3-356-616-01	GEAR (LOADING CAM)		M1002 S1001	X-3356-604-1 1-466-238-11	MOTOR (ASSIST) ASSY ENCODER, ROTARY	

SECTION 7 ELECTRICAL PARTS LIST

NOTE:

The components identified by mark $\hat{\bot}$ or dotted line with mark $\hat{\bot}$ are critical for safety.

Replace only with part number

specified.

When indicating parts by reference number, please include the board name.

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- RESISTORS All resistors are in ohms METAL: Metal-film resistor
 METAL OXIDE: Metal Oxide-film resistor

F: nonflammable

- SEMICONDUCTORS In each case, u: μ , for example: uA...: μ A..., uPA...: μ PA..., uPB...: μ PB..., uPC...: μ PC..., uPD...: μ PD...
- CAPACITORS $uF : \mu F$
- COILS $uH : \mu H$
- Abbreviation G: German model

					l n.e.v.	Dant No	Description			Remark
Ref. No.	Part No. Description			Remark	Ref. No.	Part No.	Description			
*	A-2007-393-A AUDIO BOARD, C	OMPLETE			C31	1-104-555-11		0. 022uF	5%	16V
	AUDIO (A) B				C32	1-104-563-11		0. 1uF	5%	167
	AUDIO (B) B				C33		CERAMIC CHIP	0. 018uF	10%	50V
	AUDIO (C) B				C34	1-137-306-11		0. 1uF	5%	16V
	AUDIO (D) B				C35	1-163-012-00	CERAMIC CHIP	0.0018uF	10%	50V
	DOLBY-S B						CEDANIC CHID	0.1		50V
	********	******			C36		CERAMIC CHIP	0. 1uF 0. 22uF		25V
					C37		CERAMIC CHIP	0. 22ur 0. 033uF	10%	25V 25V
*	1-537-473-11 TERMINAL (LEAD	PIN)			C38	1-103-989-1	L CERAMIC CHIP	0. 033uF 0. 022uF	5%	16V
	2-259-121-01 SCREW, TR				C39 C40	1-104-355-1		0. 1uF	5%	16V
*	4-886-555-00 HEAT SINK				L-40	1-101 500 1.	i i i i i i i i i i i i i i i i i i i	0. 141	0,0	201
*	4-942-204-01 PLATE, GROUND				C101	1-130-487-0	MYLAR	0. 022uF	5%	50V
	< CAPACITOR >				C102	1-124-916-1		22uF	20%	63V
	(CALACITOR)				C103	1-124-916-1		22uF	20%	63V
C1	1-164-222-11 CERAMIC CHIP	0. 22uF		25V	C104	1-130-489-0		0. 033uF	5%	50V
C2	1-135-177-21 TANTALUM CHIP	luF	20%	20V	C105	1-130-477-0		0. 0033uF	5%	50 V
C3	1-137-301-11 FILM CHIP	0. 039uF	5%	16V						
C4	1-163-007-11 CERAMIC CHIP	680PF	10%	50V	C106	1-102-965-0		39PF	5%	50V
C5	1-163-009-11 CERAMIC CHIP	0.001uF	10%	50V	C107	1-106-343-0		1000PF	5%	200V
					C108	1-130-475-0		0. 0022uF	5%	50V
C6	1-164-717-11 CERAMIC CHIP	0.0082uF	5%	50V	C109	1-130-475-0		0. 0022uF	5%	50V
C7	1-164-222-11 CERAMIC CHIP	0. 22uF		25V	C110	1-130-478-0	O MYLAR	0. 0039uF	5%	50V
C8	1-104-562-11 FILM CHIP	0.082uF	5%	16V			0 577.14	0. 477	r _N	row.
C9	1-104-553-11 FILM CHIP	0. 015uF	5%	16V	C111	1-136-173-0		0. 47uF	5% 5%	50V 50V
C10	1-165-319-11 CERAMIC CHIP	0. 1uF		50V	C112	1-136-167-0		0. 15uF 0. 015uF	5% 5%	50V
	A A A A A A A A A A A A A A A A A A A	0 47 D	1.00/	35V	C113	1-136-155-0 1-124-903-1		luF	20%	50V
C11	1-135-145-11 TANTALUM CHIP	0. 47uF 0. 22uF	10%	25V	C114	1-136-169-0		0. 22uF	5%	50V
C12	1-164-222-11 CERAMIC CHIP	0. 22ur 0. 1uF		50V	1 6113	1 130 103 0	O I I LAN	0. 25ur	0,0	001
C13	1-165-319-11 CERAMIC CHIP 1-162-568-11 CERAMIC CHIP	0. 1ur 0. 33uF	10%	16V	C116	1-136-163-0	O FILM	0.068uF	5%	50V
C14 C15	1-102-508-11 CERAMIC CHIP	0. 082uF	5%	16V	C117	1-136-162-0		0. 056uF	5%	50V
C13	1-104 302 11 112M CHII	0. 00241	0,0	201	C118	1-124-903-1		1uF	20%	50V
C16	1-135-145-11 TANTALUM CHIP	0, 47uF	10%	35V	C119	1-130-480-0		0. 0056uF	5%	50V
C17	1-165-319-11 CERAMIC CHIP	0. 1uF		50V	C120	1-136-153-0	0 FILM	0.01uF	5%	50V
C18	1-164-222-11 CERAMIC CHIP	0. 22uF		25V						
C19	1-163-035-00 CERAMIC CHIP	0. 047uF		50 V	C121	1-126-049-1	1 ELECT	22uF	20%	50V
C20	1-104-553-11 FILM CHIP	0. 015uF	5%	16V	C122			22uF	20%	50V
					C123			22uF	20%	50V
C21	1-164-717-11 CERAMIC CHIP	0. 0082uF	5%	50V	C124	1-126-059-		10uF	20%	50V
C22	1-163-009-11 CERAMIC CHIP	0.001uF	10%	50V	C125	1-126-049-	11 ELECT	22uF	20%	50V
C23	1-164-161-11 CERAMIC CHIP	0. 0022uF	10%	100V		1 100 010	II DI DOT	005	200	50 V
C24	1-163-005-11 CERAMIC CHIP	470PF	10%	50V	C126	1-126-049-		22uF 22uF	20% 20%	50V 50V
C25	1-163-012-00 CERAMIC CHIP	0. 0018uF	10%	50 V	C127			22ur 10uF	20%	50V 50V
~~~	1 107 001 11 DILL CUID	0.00015	EW	167	C132 C133			4. 7uF	20%	50V
C26	1-137-301-11 FILM CHIP	0. 039uF 0. 0018uF	5% 10%	16V 50V	C133			4. 7uF	20%	50V
C27	1-163-012-00 CERAMIC CHIP 1-163-012-00 CERAMIC CHIP	0. 0018uF		50V 50V	1 0134	1 120-103-	II DDDOI	I UI	-0/0	
C28	1-163-012-00 CERAMIC CHIP 1-137-306-11 FILM CHIP	0. 0018ur 0. 1uF	5%	16V	C135	1-126-163-	11 ELECT	4. 7uF	20%	50V
C29 C30	1-137-306-11 FILM CHIF 1-135-145-11 TANTALUM CHIF		10%	35V	C137			0. 0022uF		50V
Cau	T 100-140 II INMINDOM CHIL	0. 11UI	10/0	001	C138			0. 0022uF		50V
					,					

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
C139 C140	1-130-478-00 1-136-173-00		0. 0039uF 0. 47uF	5% 5%	50V 50V	C213 C214	1-136-155-00 1-124-903-11		0.015uF 1uF	5% 20%	50V 50V
C141 C142	1-136-167-00 1-136-155-00		0. 15uF 0. 015uF	5% 5%	50V 50V	C215 C216	1-136-169-00 1-136-163-00		0. 22uF 0. 068uF	5% 5%	50V 50V
C143	1-124-903-11	ELECT	1uF	20%	50V	C217	1-136-162-00	FILM	0.056uF	5%	50V
C144	1-136-169-00		0. 22uF	5%	50V	C218	1-124-903-11		luF	20%	50V
C145	1-136-163-00	FILM	0. 068uF	5%	50V	C219	1-130-480-00	MYLAR	0. 0056uF	5%	50V
C146 C147	1-136-162-00 1-124-903-11		0. 056uF 1uF	5% 20%	50V 50V	C220 C221	1-136-153-00 1-126-049-11		0. 01uF 22uF	5% 20%	50V 50V
C148	1-130-480-00		0.0056uF	5%	50V	C222	1-126-049-11		22uF	20%	50V
C149	1-136-153-00		0.01uF	5%	50 <b>V</b>	C223	1-126-049-11	ELECT	22uF	20%	50V
C150	1-126-059-11	ELECT	10uF	20%	50V	C224	1-126-059-11	ELECT	10uF	20%	50V
C151	1-126-059-11		10uF	20%	50V	C225	1-126-049-11		22uF	20%	50V
C152	1-126-049-11		22uF 10uF	20% 20%	50V 50V	C226 C227	1-126-049-11 1-126-049-11		22uF 22uF	20% 20%	50V 50V
C153 C154	1-126-059-11 1-126-049-11		22uF	20%	50V 50V	C232	1-126-049-11		10uF	20%	50V
C154	1-126-049-11		22uF	20%	50V	C232	1-126-163-11		4. 7uF	20%	50V
C158	1-130-474-00		0. 0018uF	5%	50V	C234	1-126-163-11		4. 7uF	20%	50V
C159 C160	1-126-059-11 1-130-491-00		10uF 0. 047uF	20% 5%	50V 50V	C235 C237	1-126-163-11 1-130-475-00		4. 7uF 0. 0022uF	20% 5%	50V 50V
C160	1-130-485-00		0. 047uF	5%	50V	C238	1-130-475-00		0. 0022uF	5%	50V
C162	1-130-487-00		0. 022uF	5%	50V	C239	1-130-478-00		0.0039uF	5%	50V
C163	1-130-486-00	MYLAR	0. 018uF	10%	50V	C240	1-136-173-00	FILM	0. 47uF	5%	50V
C164	1-130-487-00		0. 022uF	5%	50V	C241	1-136-167-00		0. 15uF	5%	50V
C165	1-130-486-00		0. 018uF	10%	50V	C242	1-136-155-00		0. 015uF	5%	50V
C166	1-126-049-11		22uF	20%	50V	C243	1-124-903-11		luF	20%	50V
C167	1-106-347-00		1500PF	5%	200V	C244	1-136-169-00		0. 22uF	5%	50V
C168	1-107-597-11		22PF	5%	500V	C245	1-136-163-00		0.068uF	5%	50V
C169	1-136-157-00		0. 022uF	5%	50V	C246	1-136-162-00		0. 056uF	5%	50V
C170 C171	1-136-161-00 1-130-468-00		0. 047uF 560PF	5% 5%	50V 50V	C247 C248	1-124-903-11 1-130-480-00		1uF 0. 0056uF	20% 5%	50V 50V
C171	1-136-803-11		560PF	5%	630V	C248	1-136-153-00		0. 0036ur 0. 01uF	5%	50V
C173	1-107-612-11		100PF	5%	500V	C250	1-126-059-11		10uF	20%	50V
C174 C176	1-136-153-00 1-124-925-11		0. 01uF 2. 2uF	5% 20%	50V 100V	C251 C252	1-126-059-11 1-126-049-11		10uF 22uF	20% 20%	50V 50V
	1-124-925-11		2. 2ur 10uF	20%	50V		1-126-049-11		10uF	20%	50V
	1-110-340-11		270PF	5%	50V	C254	1-126-049-11		22uF	20%	50V
C180	1-126-049-11	ELECT	22uF	20%	50V	C255	1-126-049-11	ELECT	22uF	20%	50V
C201	1-130-487-00	MYLAR	0. 022uF	5%	50V	C258	1-130-474-00	MYLAR	0.0018uF	5%	50V
C202	1-124-916-11		22uF	20%	63V	C259	1-126-059-11		10uF	20%	50V
C203	1-124-916-11		22uF	20%	63V	C260	1-130-491-00		0. 047uF	5%	50V
C204	1-130-489-00	MYLAR	0. 033uF	5%	50V	C261	1-130-485-00	MYLAR	0. 015uF	5%	50V
C205	1-130-477-00		0.0033uF	5%	50V	C262	1-130-487-00		0. 022uF	5%	50 <b>V</b>
C206	1-102-965-00		39PF	5%	50V	C263	1-130-486-00		0. 018uF	10%	50V
C207	1-106-343-00		1000PF	5%	200V	C264	1-130-487-00		0. 022uF	5%	50V
C208	1-130-475-00 1-130-475-00		0. 0022uF 0. 0022uF	5% 5%	50V 50V	C265 C266	1-130-486-00 1-126-049-11		0. 018uF 22uF	10% 20%	50V 50V
C209									<b>Հ</b> Հ Ա Ր		
C210	1-130-478-00		0. 0039uF	5%	50V	C267	1-106-347-00		1500PF	5%	200V
C211	1-136-173-00		0. 47uF	5% = 0	50V	C268	1-107-597-11		22PF	5%	500V
C212	1-136-167-00	riLM	0. 15uF	5%	50V <b>i</b>	C269	1-136-157-00	r i LM	0. 022uF	5%	50V

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
C270 C271	1-136-161-00 1-130-468-00		0.047uF 560PF	5% 5%	50V 50V		1-164-159-11 1-164-159-11		0. 1uF 0. 1uF		50V 50V
C272	1-136-803-11	FILM	560PF	5%	630V	C599	1-162-302-11	CERAMIC	0. 0022uF	20%	16V
C273	1-107-612-11	CERAMIC	100PF	5%	500V						
C274	1-136-153-00	FILM	0.01uF	5%	50V			< CONNECTOR >			
C276	1-124-925-11	ELECT	2. 2uF	20%	100V						
C278	1-126-059-11	ELECT	10uF	20%	50V			CONNECTOR, BOAR PIN, CONNECTOR		0 8P	
C279	1-110-340-11	MYLAR	270PF	5%	50V	CN503	1-691-767-11	PLUG (MICRO CON	NECTOR) 5	P	
C280	1-126-049-11	ELECT	22uF	20%	50V	* CN504	1-564-519-11	PLUG, CONNECTOR	4P		
C501	1-126-066-11	ELECT	470uF	20%	63V	CN505	1-564-523-11	PLUG, CONNECTOR	8P		
C502	1-126-066-11	ELECT	470uF	20%	63V						
C503	1-102-518-11	CERAMIC	33PF	5%	50V	CN506	1-691-765-11	PLUG (MICRO CON	NECTOR) 3	P	
						CN507	1-691-770-11	PLUG (MICRO CON	NECTOR) 8	P	
C504	1-102-518-11	CERAMIC	33PF	5%	50V	* CN508	1-560-062-00	PIN, CONNECTOR	4P		
C505	1-124-122-11	ELECT	100uF	20%	50V	* CN509	1-560-061-00	PIN, CONNECTOR	3P		
C506	1-136-153-00	FILM	0. 01uF	5%	50V	* CN510	1-568-937-21	PIN, CONNECTOR	10P		
C507	1-136-153-00		0. 01uF	5%	50V			•			
C508	1-124-922-11		1000uF	20%	63V	* CN511	1-568-935-11	PIN, CONNECTOR	8P		
						CN512	1-506-468-11	PIN, CONNECTOR	3P		
C509	1-124-922-11	ELECT	1000uF	20%	63V			PIN, CONNECTOR			
C510	1-126-059-11		10uF	20%	50V			PLUG (MICRO CON		P	
C511	1-126-059-11		10uF	20%	50 <b>V</b>			PLUG (MICRO CON			
C513	1-126-059-11		10uF	20%	50V			<b>,</b>			
C514	1-126-059-11		10uF	20%	50V			< FILTER >			
C515	1-164-159-11	CERAMIC	0. 1uF		50V	CP103	1-236-087-11	FILTER, LOW PAS	S		
C516	1-124-902-00		0. 47uF	20%	50V			FILTER, LOW PAS			
C518	1-126-059-11		10uF	20%	50V	ļ		ŕ			
C519	1-126-059-11		10uF	20%	50V			< DIODE >			
C522	1-126-163-11		4. 7uF	20%	50V						
						D101	8-719-987-63	DIODE 1N4148M			
C523	1-126-163-11	ELECT	4. 7uF	20%	50V	D102	8-719-987-63	DIODE 1N4148M	1		
C526	1-126-059-11	ELECT	10uF	20%	50V	D104	8-719-987-63	DIODE 1N4148M	1		
C527	1-126-059-11	ELECT	10uF	20%	50V	D108	8-719-987-63	DIODE 1N4148N	I		
C529	1-124-907-11	ELECT	10uF	20%	50V	D109	8-719-987-63	DIODE 1N4148M	1		
C530	1-126-059-11	ELECT	10uF	20%	50V						
						D201	8-719-987-63	DIODE 1N4148M	[		
C531	1-126-059-11	ELECT	10uF	20%	50V	D202	8-719-987-63	DIODE 1N4148N			
C532	1-124-925-11	ELECT	2. 2uF	20%	100V	D204	8-719-987-63	DIODE 1N4148N	1		
C533	1-126-059-11	ELECT	10uF	20%	50V	D208	8-719-987-63		ſ		
	1-124-477-11		47uF	20%	25V	D209	8-719-987-63	DIODE 1N4148N	1		
C535	1-136-161-00		0.047uF	5%	50V						
						D501	8-719-933-41				
C536	1-124-907-11		10uF	20%	50V	D504	8-719-987-63				
C537	1-124-925-11		2. 2uF	20%	100V	D507	8-719-987-63				
C538	1-162-282-31		100PF	10%	50V	D508	8-719-000-81				
C539	1-136-228-11	FILM	0. 0012uF	5%	100V	D509	8-719-000-81	DIODE UZL-7L3	}		
C540	1-136-228-11	FILM	0.0012uF	5%	100V						
						1	8-719-000-81				
C541	1-136-233-11		0. 0047uF		100V	D517	8-719-000-81				
C542	1-124-907-11	ELECT	10uF	20%	50 <b>V</b>	D520	8-719-987-63	DIODE 1N4148N	A		
C543	1-136-559-11		0. 0047uF		630V	D521	8-719-987-63				
C544	1-107-584-11	CERAMIC	4PF	0. 25PF	500V	D522	8-719-987-63	DIODE 1N4148N	Á		
C545	1-124-907-11	ELECT	10uF	20%	50V						
						D523	8-719-987-63				
C548	1-126-059-11		10uF	20%	50 <b>V</b>	D524	8-719-987-63	DIODE 1N4148	A		
C549	1-126-059-11		10uF	20%	50V						
C585	1-124-902-00	ELECT	0. 47uF	20%	50V	l					



Ref. No.	Part No.	Description		Remark	Ref. No.	Part No.	Description			Remark
		< IC >			Q206	8-729-203-06	TRANSISTOR	2SK30A-G	R2	
IC502	8-752-056-51 8-759-711-85 8-759-602-01 8-752-018-80 8-759-711-35	IC NJM4580 IC M5220P IC CX20188	DE-D		Q207 Q209 Q210 Q211 Q212	8-729-922-37 8-729-922-37 8-729-203-06 8-729-203-06 8-729-922-37	TRANSISTOR TRANSISTOR TRANSISTOR	2SD2144S 2SD2144S 2SK30A-G 2SK30A-G 2SD2144S	R2 R2	
IC510 IC511 IC513	8-759-634-51 8-759-711-35 8-752-018-80 8-759-711-35 8-759-106-56	IC NJM4580 IC CX20188 IC NJM4580	D D		Q213 Q214 Q215 Q216 Q231	8-729-922-37 8-729-922-37 8-729-922-37 8-729-922-37 8-729-922-37	TRANSISTOR TRANSISTOR TRANSISTOR	2SD2144S 2SD2144S 2SD2144S 2SD2144S 2SD2144S		
	8-759-634-51 8-759-634-51				Q501 Q502 Q503 Q504	8-729-141-89 8-729-141-83 8-729-224-62 8-729-224-62	TRANSISTOR TRANSISTOR TRANSISTOR	2SD1585- 2SB1094- 2SK246-G 2SK246-G	LK LK R	
J501 * J502	1-507-796-71 1-573-142-31				Q505 Q506 Q507 Q508	8-729-620-05 8-729-119-76 8-729-620-05 8-729-119-76	TRANSISTOR TRANSISTOR TRANSISTOR	2SC2603- 2SA1175- 2SC2603- 2SA1175-	HFE EF HFE	
L101 L102 L103 L104	1-408-927-11 1-408-920-00 1-408-918-11 1-408-916-11	INDUCTOR INDUCTOR INDUCTOR	18mH 4.7mH 3.3mH 2.2mH		Q509 Q512 Q513 Q514	8-729-922-37 8-729-620-05 8-729-119-76 8-729-620-05	TRANSISTOR TRANSISTOR	2SD2144S 2SC2603- 2SA1175- 2SC2603-	ef hfe	
L201	1-408-929-00 1-408-927-11 1-408-920-00 1-408-918-11	INDUCTOR INDUCTOR	27mH 18mH 4.7mH 3.3mH		Q515 Q516 Q517 Q518	8-729-119-76 8-729-900-89 8-729-900-89 8-729-900-89	TRANSISTOR TRANSISTOR	2SA1175- DTC144ES DTC144ES DTC144ES		
	1-408-916-11 1-408-929-00		2. 2mH 27mH >		Q521 Q522 Q523 Q524	8-729-900-61 8-729-900-80 8-729-900-80 8-729-900-80	TRANSISTOR TRANSISTOR TRANSISTOR	DTA114ES DTC114ES DTC114ES DTC114ES		
Q102 Q103 Q104	8-729-922-37 8-729-922-37 8-729-203-06 8-729-203-06 8-729-203-06	TRANSISTOR TRANSISTOR TRANSISTOR	2SD2144S 2SD2144S 2SK30A-GR2 2SK30A-GR2 2SK30A-GR2		Q525 Q526 Q527 Q528 Q529	8-729-900-80 8-729-119-78 8-729-194-57 8-729-194-57 8-729-900-65	TRANSISTOR TRANSISTOR TRANSISTOR	DTC114ES 2SC2785- 2SC945-P 2SC945-P DTA144ES	HFE	
Q109 Q110 Q111	8-729-922-37 8-729-922-37 8-729-203-06 8-729-203-06 8-729-922-37	TRANSISTOR TRANSISTOR TRANSISTOR	2SD2144S 2SD2144S 2SK30A-GR2 2SK30A-GR2 2SD2144S		Q530 Q531 Q532 Q533	8-729-900-80 8-729-900-61 8-729-900-80 8-729-900-80	TRANSISTOR TRANSISTOR	DTC114ES DTA114ES DTC114ES DTC114ES		
Q113 Q114 Q115 Q116	8-729-922-37 8-729-922-37 8-729-922-37 8-729-922-37 8-729-922-37	TRANSISTOR TRANSISTOR TRANSISTOR TRANSISTOR	2SD2144S 2SD2144S 2SD2144S 2SD2144S 2SD2144S		R1 R2 R3 R4 R5	1-216-615-11 1-208-806-11 1-208-812-11 1-208-556-41 1-208-799-11	METAL GLAZE METAL GLAZE METAL GLAZE	33 10K 18K 820K 5.1K	2% 2% 2%	1/10W 1/10W 1/10W 1/10W 1/10W
Q202 Q203	8-729-922-37 8-729-922-37 8-729-203-06 8-729-203-06	TRANSISTOR TRANSISTOR	2SD2144S 2SD2144S 2SK30A-GR2 2SK30A-GR2		R6 R7 R8	1-208-787-11 1-216-657-11 1-216-667-11	METAL CHIP	1. 6K 1. 8K	2% 0. 5%	1/10W 1/10W 1/10W

Ref. No.	Part No.	Description			Remar	k Ref. No.	Part No.	Description			Remark
R9	1-208-791-11	METAL GLAZE	2. 4K	2%	1/10W	R111	1-247-710-11	CARBON	560	5%	1/4W F
R10	1-208-440-41	METAL GLAZE	1. 3K	2%	1/10W	R112	1-247-725-11	CARBON	10K	5%	1/4W F
R11	1-216-615-11	METAL CHIP	33	0. 5%	1/10W	R113	1-249-932-11	CARBON	2. 4K	1%	1/4W
R12	1-216-619-11	METAL CHIP	47	0.5%	1/10W	R114	1-249-938-91		4. 3K		1/4W
R13	1-208-784-11		1. 2K		1/10W	R115	1-259-500-11		1M	5%	1/6W
R14	1-216-667-11		4. 7K			R116	1-259-422-11		560 22K	5% 5%	1/6W 1/6W
R15	1-208-791-11	METAL GLAZE	2. 4K	2%	1/10W	R117	1-259-460-11	CARDON	44K	376	1/0#
R16	1-216-615-11		33		1/10W	R118	1-259-449-11		7.5K		1/6W
R17	1-216-619-11		47		1/10W	R119	1-259-424-11 1-259-451-11		680 9.1K	5% 5%	1/6W 1/6W
R18 R19	1-216-657-11	METAL CHIP	1. 6K		1/10W 1/10W	R120 R121	1-249-425-11		4. 7K		1/4W F
R20		METAL GLAZE	5. 1K		1/10W	R122	1-249-973-11		120K		1/4W
1120									1577	10/	1 / 477
R21		METAL GALZE	820K		1/10W	R123	1-249-951-11		15K	1% 1%	1/4W 1/4W
R22	1-216-655-11		1. 5K 13K		1/10W 1/10W	R124 R125	1-249-949-11 1-249-927-11		12K 1.5K		1/4W
R23 R24	1-216-678-11 1-216-673-11				1/10W	R128	1-259-468-11		47K	5%	1/6W
R25		METAL GLAZE	10K	2%	1/10W	R129	1-247-716-11		1. 8K		1/4W F
REG											
R26	1-216-676-11		11K		1/10W	R130	1-249-425-11		4. 7K 47K	5% 5%	1/4W F 1/6W
R27		METAL GLAZE	5. 1K		1/10\ 1/10\	R131 R132	1-259-468-11 1-259-452-11		10K	5%	1/6\\
R28 R29	1-216-695-11	METAL CHIP	68K 5. 1K		1/10W 1/10W	R133	1-215-438-00		5. 1K		1/4W
R30		METAL GLAZE	2. 4K		1/10W	R134	1-259-468-11		47K	5%	1/6W
1.00											
R31		METAL GLAZE	16K	2%	1/10W	R135	1-247-725-11		10K	5%	1/4W F
R32	1-216-685-11		27K		1/10W	R136	1-249-465-11 1-247-700-11		47K 100	5% 5%	1/4W 1/4W F
R33	1-208-813-11	METAL GLAZE	20K 24K	2%	1/10W 1/10W	R137 R138	1-249-425-11		4. 7K		1/4W F
R34 R35		METAL GLAZE	30K	2%	1/10W	R139	1-247-713-11		1K	5%	1/4W F
Roo			0011								1 /000
R36		METAL GLAZE	30K	2%	1/10W	R140	1-259-428-11		1K 10K	5% 5%	1/6W 1/6W
R37	1-216-676-11		11K		1/10W 1/10W	R144 R145	1-259-452-11 1-259-438-11		2. 7K		1/6W
R38 R39		METAL GLAZE METAL GLAZE	36K 5. 1K	2% 2%	1/10W	R146	1-259-460-1		22K	5%	1/6W
R40		METAL GLAZE	30K	2%	1/10W	R147	1-259-412-1		220	5%	1/6W
			107	DA/	1 /1 007	D1 40	1 047 700 1	CADDON	100	ΕØ	1 /AW D
R41		METAL GLAZE	16K	2%	1/10W	R148 R149	1-247-700-1 1-249-586-1		100 27K	5% 5%	1/4W F 1/4W
R42 R43	1-216-673-1	METAL CHIP	8. ZK 11K		1/10W 1/10W	R149	1-249-360-1		100K		1/6W
R43		METAL CHIP			1/10W		1-259-448-1			5%	•
R45		METAL CHIP	39K		1/10₩	R152	1-259-442-1		3. 9K		1/6W
				•••		2150	1 050 440 1	1 CAPPON	7 FV	-ev	1 /CW
R51		1 METAL GLAZE	5. 6K		1/10W	R153	1-259-449-1 1-259-468-1		7. 5K 47K	5% 5%	1/6W 1/6W
R52		1 METAL CHIP 1 METAL GLAZE	3. 3K 2K	0.5% 2%	1/10W 1/10W	R154 R155	1-259-468-1		47K	5%	1/6W
R55 R101	1-259-476-1		100K		1/6W	R156	1-247-128-0		750	5%	1/4W
R102	1-247-702-1		150	5%	1/4W F	R157	1-247-725-1		10K	5%	1/4W F
			- ~	***		D150	1 040 000 1	1 CADDON	0 47	10/	1 / AW
R103	1-247-722-1		5. 6K		1/4W F	R158 R159	1-249-932-1 1-249-938-9		2. 4K 4. 3K		1/4W 1/4W
R104 R105	1-249-603-1 1-259-468-1		130K 47K	5% 5%	1/4W 1/6W	R160	1-249-930-9		4. SK	5%	1/4W
R105	1-247-717-1		2. 2K		1/4W F	R161			560	5%	1/6W
R107	1-259-435-1		2K	5%	1/6W	R162	1-259-460-1		22K	5%	1/6W
			10**	PA/	1 / 47	D100	1 050 440 1	1 CADDON	7 -17	ΕØ	1 /CW
R108			10K		1/4W 1/6W	R163 R164			7.5K 680	5% 5%	1/6W 1/6W
R109 R110			2. 2K 8. 2K		1/0W 1/4W	R165			9. 1K		1/6W
KIIU	1 441 104-0	O OIMBOIT	J. LII	D.N	A/ AII	,					



Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
R166 R167	1-259-476-11 1-249-425-11		100K 4.7K		1/6W 1/4W F	R223 R224	1-249-951-11 1-249-949-11		15K 12K	1% 1%	1/4W 1/4W
R168	1-249-955-11	CARBON	22K	1%	1/4W	R225	1-249-927-11	CARBON	1. 5K	1%	1/4W
R169	1-249-955-11	CARBON	22K	1%	1/4W	R228	1-259-468-11		47K	5%	1/6W
R170	1-249-935-11	CARBON	3. 3K	1%	1/4W	R229	1-247-716-11		1. 8K		1/4W F
R171	1-249-935-11	CARBON	3. 3K		1/4W	R230	1-249-425-11		4. 7K		1/4W F
R172	1-259-476-11	CARBON	100K		1/6W	R231	1-259-468-11		47K	5%	1/6W
R173	1-249-465-11		47K	5%	1/4W	R232	1-259-452-11		10K	5%	1/6W
R179	1-259-440-11		3. 3K		1/6₩	R233	1-215-438-00		5. 1K		1/4W
R180	1-247-723-11		6. 8K		1/4W F	R234	1-259-468-11		47K	5%	1/6W
R181	1-249-421-11		2. 2K		1/4W F	R235	1-247-725-11		10K	5%	1/4W F
R182	1-259-461-11	CARBON	24K	5%	1/6W	R236	1-249-465-11	CARBON	47K	5%	1/4W
R183	1-249-429-11		10K	5%	1/4W	R237	1-247-700-11		100	5%	1/4W F
R184	1-259-468-11		47K	5%	1/6₩	R238	1-249-425-11		4. 7K		1/4W F
R185	1-259-436-11		2. 2K		1/6W	R239	1-247-713-11		1K	5%	1/4W F
R186 R187	1-259-476-11		100K		1/6W	R240	1-259-428-11		1K	5%	1/6W
KIOI	1-259-469-11		51K	5%	1/6W	R244	1-259-452-11	CARBON	10K	5%	1/6₩
R188	1-249-782-11	CARBON	150	5%	1/6W	R245	1-259-438-11	CARBON	2.7K	5%	1/6₩
R190	1-249-782-11		150	5%	1/6₩	R246	1-259-460-11	CARBON	22K	5%	1/6W
R191	1-259-450-11		8. 2K		1/6₩	R247	1-259-412-11		220	5%	1/6W
R192	1-259-445-11		5. 1K		1/6W	R248	1-247-700-11		100	5%	1/4W F
R193	1-259-407-91	CARBON	130	5%	1/6₩	R249	1-249-586-11	CARBON	27K	5%	1/4W
R194	1-259-444-11	CARBON	4.7K	5%	1/6₩	R250	1-259-476-11	CARBON	100K	5%	1/6W
R195	1-259-442-11	CARBON	3. 9K	5%	1/6W	R251	1-259-448-11		6. 8K		1/6W
R196	1-249-429-11	CARBON	10K	5%	1/4W	R252	1-259-442-11	CARBON	3. 9K	5%	1/6W
R197	1-249-429-11	CARBON	10K	5%	1/4W	R253	1-259-449-11	CARBON	7. 5K	5%	1/6W
R198	1-249-429-11	CARBON	10K	5%	1/4W	R254	1-259-468-11	CARBON	47K	5%	1/6W
R199	1-247-721-11	CARBON	4. 7K	5%	1/4W F	R255	1-259-468-11	CARBON	47K	5%	1/6W
R201	1-259-476-11	CARBON	100K	5%	1/6W	R256	1-247-128-00	CARBON	750	5%	1/4W
R202	1-247-702-11		150	5%	1/4W F	R257	1-247-725-11	CARBON	10K	5%	1/4W F
R203	1-247-722-11		5. 6K		1/4W F	R258	1-249-932-11	CARBON	2. 4K	1%	1/4W
R204	1-249-603-11	CARBON	130K	5%	1/4W	R259	1-249-938-91	CARBON	4. 3K	1%	1/4W
R205	1-259-468-11	CARBON	47K	5%	1/6W	R260	1-259-500-11	CARBON	1M	5%	1/6W
R206	1-247-717-11	CARBON	2. 2K	5%	1/4W F	R261	1-259-422-11	CARBON	560	5%	1/6W
R207	1-259-435-11		2K		1/6W	R262	1-259-460-11		22K	5%	1/6W
	1-249-429-11		10K		1/4W	R263	1-259-449-11	CARBON	7. 5K	5%	1/6W
R209	1-259-436-11	CARBON	2. 2K	5%	1/6W	R264	1-259-424-11	CARBON	680	5%	1/6W
R210	1-247-152-00	CARBON	8. 2K	5%	1/4W	R265	1-259-451-11	CARBON	9. 1K	5%	1/6W
R211	1-247-710-11				1/4W F	R266	1-259-476-11		100K		1/6W
R212	1-247-725-11	CARBON	10K	5%	1/4W F	R267	1-249-425-11		4. 7K		1/4W F
R213	1-249-932-11	CARBON	2. 4K	1%	1/4W	R268	1-249-955-11	CARBON	22K	1%	1/4W
R214	1-249-938-91	CARBON	4. 3K	1%	1/4W	R269	1-249-955-11	CARBON	22K	1%	1/4W
R215	1-259-500-11	CARBON	1M	5%	1/6W	R270	1-249-935-11	CARBON	3. 3K	1%	1/4W
R216	1-259-422-11				1/6W	R271	1-249-935-11		3. 3K		1/4W
R217	1-259-460-11		22K		1/6W	R272	1-259-476-11		100K		1/6W
R218	1-259-449-11	CARBON	7. 5K		1/6W	R273	1-249-465-11		47K	5%	1/4W
R219	1-259-424-11	CARBON	680	5%	1/6W	R279	1-259-440-11		3. 3K		1/6W
R220	1-259-451-11	CARBON	9. 1K	5%	1/6W	R280	1-247-723-11	CARBON	6. 8K	5%	1/4W F
R221	1-249-425-11	CARBON	4.7K	5%	1/4W F	R281	1-249-421-11		2. 2K		1/4W F
R222	1-249-973-11		120K		1/4W	R282	1-259-461-11			5%	1/6W

Ref. No.	Part No.	Description				Remark	Ref. No.	Part No.	Description			Remark
R283	1-249-429-11	CARRON	10K	5%	1/4W		R520	1-249-433-11	CARBON	22K	5%	1/4W
R284	1-259-468-11		47K	5%	1/6W		R521	1-249-413-11		470	5%	1/4W F
Door	1 050 400 11	CADDON	2. 2K	5%	1/6W		R522	1-249-413-11	CARRON	470	5%	1/4W F
R285 R286	1-259-436-11 1-259-476-11		2. 2K 100K		1/6W		R523	1-249-432-11		18K	5%	1/4W
R287	1-259-469-11		51K	5%	1/6₩		R524	1-249-433-11	CARBON	22K	5%	1/4W
R288	1-249-782-11		150	5%	1/6W		R525	1-259-436-11		2. 2K		1/6W
R290	1-249-782-11	CARBON	150	5%	1/6W		R526	1-259-436-11	CARBON	2. 2K	5%	1/6W
R291	1-259-450-11	CARBON	8. 2K	5%	1/6W		R527	1-249-437-11	CARBON	47K	5%	1/4W
R292	1-259-445-11			5%	1/6W		R528	1-259-436-11		2. 2K		1/6W
R293	1-259-407-91		130	5%	1/6W		R529	1-259-436-11 1-259-468-11		2. 2K 47K	5% 5%	1/6\ 1/6\
R294 R295	1-259-444-11 1-259-442-11		4. 7K 3. 9K	5% 5%	1/6W 1/6W		R530 R532	1-259-466-11		4. 7K		1/4W F
K295	1-235-442-11	CARDON	0. JK	570	1/0#		1 1002	1 210 100 11	Chiabon			
R296	1-249-429-11		10K	5%	1/4W		R533	1-249-437-11		47K	5%	1/4W
R297	1-249-429-11		10K	5%	1/4W		R534	1-249-425-11 1-249-437-11		4. 7K 47K	5% 5%	1/4W F 1/4W
R298	1-249-429-11 1-247-721-11		10K 4.7K	5% 5%	1/4W 1/4W	E C	R550 R551	1-249-437-11		47K	5%	1/4W
R299 R301	1-247-721-11		33K	5%	1/4W	r	R552	1-249-421-11		2. 2K		1/4W F
												4 / 499
R302	1-249-426-11		5. 6K	5%	1/4W		R553	1-249-441-11		100K	5% 5%	1/4W 1/4W F
R303	1-247-883-00			5% 5%	1/4W 1/4W	D	R554 R555	1-249-413-11 1-249-417-11		470 1K	5% 5%	1/4W F
<u></u> ↑R304 R307	1-212-857-00		10 3. 3K		1/6W	г	R556	1-249-411-11		2. 2K		1/4W F
R308	1-259-468-11		47K	5%	1/6W		R557	1-249-417-11		1K	5%	1/4W F
									******		=4/	. / /
R309	1-249-963-11		47K	1%	1/4₩		R558	1-249-421-11		2. 2K 22K	5% 5%	1/4W F 1/4W
R310	1-259-468-11		47K 33K	5% 5%	1/6W 1/4W		R560 R561	1-249-433-11 1-249-427-11		6. 8K		1/4W F
R401 R402	1-249-435-11 1-249-426-11		5. 6K	5%	1/4W		R562	1-249-440-11		82K	5%	1/4W
R402	1-247-883-00		150K	5%	1/4W		R563	1-249-440-11		82K	5%	1/4W
				<b>F</b> 67	3 / AW	B	A DECA	-1 010 0F2 0/	PHOIDER		re/	1 / AW TO
<u></u> R404	1-212-857-00		10 3. 3K	5% 5%	1/4W 1/6W	r	<b> ♠</b> R564 <b>♠</b> R565	1-212-853-00 1-212-853-00		6. 8 6. 8	5% 5%	1/4W F 1/4W F
R407 R408	1-259-440-11		3. 3K 47K	5%	1/6W		R566	1-249-381-11		1	5%	1/4W F
R409	1-249-963-1		47K	1%	1/4₩		R567	1-249-437-11		47K	5%	1/4W
R410	1-259-468-1	CARBON	47K	5%	1/6W		R568	1-215-472-00	) METAL	130K	1%	1/4W
R501	1-247-704-1	I CARRON	220	5%	1/4W	F	R569	1-249-429-1	L CARBON	10K	5%	1/4W
R502	1-247-704-1		220	5%	1/4W		R570	1-249-429-1		10K	5%	1/4W
R503	1-247-717-1		2. 2K		1/4W		R571	1-249-437-1	1 CARBON	47K	5%	1/4W
R504	1-247-717-1	1 CARBON	2. 2K		1/4W		R572	1-249-437-1		47K		1/4W
R505	1-247-717-1	1 CARBON	2. 2K	5%	1/4W	F	R573	1-249-425-1	1 CARBON	4. 7K	5%	1/4W F
R506	1-249-437-1	1 CARBON	47K	5%	1/4W				< VARIABLE	RESISTOR	>	
R507	1-247-706-1		330	5%	1/4W		1					
R508	1-249-926-1	1 CARBON	1. 3K		1/4W			1-228-993-0				
R509	1-249-556-1		1. 5K		1/4W			1-228-993-0				
R510	1-249-556-1	1 CARBON	1. 5K	5%	1/4W			1-241-765-1 1-228-993-0				
R511	1-249-425-1	1 CARBON	4. 7K	5%	1/4W	F		1-228-993-0				
R511	1-249-437-1		47K	5%	1/4W				-,,			
R514	1-249-429-1		10K	5%	1/4			1-241-765-1				
R515	1-215-472-0	O METAL	130K		1/4			1-230-344-1				
R516	1-249-429-1	1 CARBON	10K	5%	1/4							(PHONES LEVEL)
DE1=	1 040 441 1	1 CADDON	10017	rov	1 / 41	,		1-241-765-1				
R517 R518	1-249-441-1 1-249-417-1		100K 1K	5% 5%	1/4W 1/4W		nvoud	1-241-763-1	I NEO, MUJ,	CAINDON 4. I	11	
R516	1-249-417-1		180K		1/4							
			-						_			

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety.

Replace only with part number specified.

## AUDIO CAPSTAN COMPARATOR FG MD

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
		< TRANSFORMER >	<b>&gt;</b>			*	1-632-746-11	COMPARATOR BOAR	D		
T101	1-433-384-11	TRANSFORMER, BI	IAS OSCILL	ATOR				**********	*		
T201 T501	1-433-384-11	TRANSFORMER, BI	AS OSCILL	ATOR				< CAPACITOR >			
		< TEST PIN >				C951 C952	1-136-157-00 1-124-282-00		0. 022uF 22uF	5% 20%	50V 25V
						C953	1-124-478-11	ELECT	100uF	20%	25V
		PLUG, CONNECTOR PLUG, CONNECTOR				C954 C955	1-124-477-11 1-162-203-31		47uF 15PF	20% 5%	25V 50V
		******		****							
****	*****	*********	*******	******	******	C956 C957	1-162-203-31 1-136-159-00		15PF 0. 033vF	5% 5%	50V 50V
*	A-2006-380-A	CAPSTAN BOARD, *********						< CONNECTOR >			
C905	1-124-779-00	< CAPACITOR >	10E	200	161			PIN, CONNECTOR PLUG, CONNECTOR		E) 2P	
C906		TANTALUM CHIP	10uF 1uF	20% 20%	16V 16V			< IC >			
C907 C908		CERAMIC CHIP	0. 1uF 0. 1uF		50V 50V	10051	8-759-145-58	IC uPC4558C			
C909		CERAMIC CHIP	0. 1uF		50V		8-759-201-58				
C910	1-163-205-00	CERAMIC CHIP	0. 001uF	5%	50V			< RESISTOR >			
C911	1-124-779-00	ELECT CHIP	10uF	20%	16V	DOE1	1 040 410 11		450 54		_
		< HALL ELEMENT	>			R951 R952	1-249-413-11 1-249-413-11		470 5% 470 5%	1/4W 1/4W	
						R953	1-247-881-00	CARBON	120K 5%	1/4₩	•
H901 H902	8-759-100-96 8-759-100-96					R954	1-247-881-00		120K 5%	1/4W	
H903	8-759-100-96					R955	1-249-429-11	CARBON	10K 5%	1/4W	
		. 10				R956	1-249-417-11		1K 5%	1/4W	
		< IC >				R957 R958	1-249-417-11		1K 5%	1/4W	F
IC902	8-752-064-50	IC CX20174				R959	1-247-891-00 1-247-901-11		330K 5% 820K 5%	1/4W 1/4W	
						R960	1-249-441-11		100K 5%	1/4W	
		< JUMPER RESIST	OR >					< VIBRATOR >			
	1-216-296-00		0 5%	1/8W				VIDIATOR /			
	1-216-296-00 1-216-296-00		0 5% 0 5%	1/8W 1/8W		X951	1-760-560-11	VIBRATOR, CRYSTA	AL (4.412M	Hz)	
	1-216-296-00		0 5%	1/8W		*******	*******	**********	*****	*****	
JR905	1-216-296-00	METAL CHIP	0 5%	1/8W					,,,,,,,,,,	******	******
		< RESISTOR >					1-632-779-11	FG BOARD *******			
2007											
R907 R908	1-216-242-91 1-216-246-91		68K 5% 100K 5%	1/8W 1/8W		*******	**********	************	******	******	*****
	1-216-242-91		68K 5%	1/8W		*	1-632-740-11	MD BOARD			
	1-216-238-91		47K 5%	1/8W				*****			
R911	1-216-182-00	METAL GLAZE	220 5%	1/8W			2_256_621_61	HOLDED (CENCOS)			
R912	1-216-182-00	METAL GLAZE	220 5%	1/8W			2-320-031-01	HOLDER (SENSOR)			
	1-216-150-00		10 5%	1/8W				< CONNECTOR >			
	1-216-150-00		10 5%	1/8₩							
R915 .	1-216-150-00	METAL GLAZE	10 5%	1/8W				PIN, CONNECTOR 9			
*******	*******	******	*******	******	*****	CN1002	1-564-501-11	PIN, CONNECTOR 8	SP .		

## MD REEL MOTOR SYSTEM CONTROL

D.C.N. D	land Na	Decemintion			Domania	Ref. No.	Part No.	Description			Remark
Ref. No. P	art No.	Description			remai k	Ker. No.					KCMAT K
		< IC >				*	3-356-925-01 3-362-478-31	HEAT SINK HOLDER (T), LED			
	8-749-920-97 8-749-920-97					*	3-385-607-01	HOLDER, FL TUBE			
101002	7 140 020 01	0.2022				*	4-880-403-11	HEAT SINK			
		< RESISTOR >				*		PLATE, GROUND SCREW +BVTT 3X6	(S)		
	1-249-408-11			1/4W							
R1002	1-249-408-11	CARBON	180 5%	1/4W	F			< CAPACITOR >			
		< SWITCH >				C320	1-126-962-11		3. 3uF	20% 20%	50V 50V
\$1002	1_570_053_11	SWITCH, PUSH (1	KEY) (DOOR)			C321 C322	1-126-049-11 1-130-478-00		22uF 0. 0039uF	20% 5%	50V
S1002 S1003	1-570-955-11 1-571-958-11	SWITCH, PUSH (1	KEY) (CLOSE)			C323	1-130-482-00			5%	50V
		SWITCH, PUSH (1				C324	1-130-485-00		0. 015uF	5%	50 <b>V</b>
		SWITCH, LEAF (F									
		SWITCH, LEAF (H.				C325	1-130-478-00	MYLAR	0.0039uF	5%	50V
51000		,	,			C326	1-130-482-00	MYLAR	0.0082uF	5%	50V
\$1007	1-572-125-11	SWITCH, LEAF (M	ETAL)			C327	1-130-485-00	MYLAR	0.015uF	5%	50V
S1008	1-572-125-11	SWITCH, LEAF (7	0u)			C328	1-126-059-11	ELECT	10uF	20%	50V
51000			,			C420	1-126-962-11	ELECT	3. 3uF	20%	50V
		< TERMINAL >									
						C421	1-126-049-11		22uF	20%	50V
* TB1001	1-694-018-11	TERMINAL (5P) (R	OTARY ENCODE	R)		C422	1-130-478-00		0.0039uF	5%	50V
						C423	1-130-482-00		0. 0082uF	5%	50V
******	******	*******	*******	*****	******		1-130-485-00		0. 015uF	5%	50V
						C425	1-130-478-00	MYLAR	0.0039uF	5%	50 <b>V</b>
*	1-632-741-11	REEL MOTOR BOAR				0.000	1 100 400 00	MUT AD	0.0000	E0/	50 <b>V</b>
		*********	*			C426	1-130-482-00		0. 0082uF	5%	50V 50V
						C427	1-130-485-00		0. 015uF	5% 20%	50V 50V
		< CAPACITOR >				C428	1-126-059-11		10uF		50V 50V
		DI DOM	10 D	00/	FOW	C550	1-126-059-11		10uF 10uF	20% 20%	50V 50V
	1-124-907-11			0% 0%	50V 50V	C551	1-126-059-11	. ELECI	Tour	20/0	301
	1-124-907-11 1-164-159-11		0. 1uF	U /0	50V	C552	1-130-471-00	MYLAR	0.001uF	5%	50V
C1053	1-104-159-11	CERAMIC	o. rur		301	C553	1-130-471-00		0.001uF	5%	50V
		< CONNECTOR >				C554	1-130-477-00		0. 0033uF	5%	50V
		COMMECTOR				C555	1-130-477-00		0. 0033uF	5%	50V
* CN1051	1-564-499-11	PIN, CONNECTOR	6P			C556	1-136-157-00		0.022uF	5%	50V
		PIN, CONNECTOR		2P							
		PIN, CONNECTOR				C557	1-136-157-00	) FILM	0. 022uF	5%	50V
		,	,			C558	1-124-925-11		2. 2uF	20%	100V
		< RESISTOR >				C559	1-130-467-00		470PF	5%	
						C560	1-130-467-00		470PF	5%	50V
R1051	1-249-412-1	1 CARBON	390 5%	1/4W	F	C561	1-130-476-00	MYLAR	0. 0027uF	5%	50V
******	*******	*********	*********	****	******	C562	1-130-476-0	) MYLAR	0. 0027uF		50 <b>V</b>
						C563	1-130-472-0	O MYLAR	0.0012uF		50V
*	A-2007-394-	A SYSTEM CONTROL	BOARD, COMPL	ETE		C564	1-130-472-0	O MYLAR	0. 0012uF	5%	50V
			ROL (A) BOARD			C565	1-130-472-0	O MYLAR	0. 0012uF		50V
		SYSTEM CONTR	ROL (B) BOARD	)		C566	1-130-472-0	O MYLAR	0.0012uF	5%	50V.
		SYSTEM CONTR	ROL (C) BOARD	)							
		SYSTEM CONTR	ROL (D) BOARD	)		C567	1-124-925-1		2. 2uF	20%	100V
		SYSTEM CONTI	ROL (E) BOARD	)		C568	1-124-907-1		10uF	20%	50V
		SYSTEM CONTI	ROL (F) BOARD	)		C569	1-124-907-1		10uF	20%	50V
		*********	*********	****		C601	1-164-159-1		0. 1uF		50V
						C602	1-164-159-1	1 CERAMIC	0. 1uF		50V
*		1 HOLDER, FUSE				0000	1 104 477 1	1 DIECT	A7mP	20%	25V
*	3-309-144-2					C603	1-124-477-1		47uF 0. 1uF	4U76	25 V 50 V
*	3-354-927-2	I CUSHION				C604	1-164-159-1	I CERAMIC	U. TUF		304

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Descrip	tion		Remark
C605 C606	1-164-159-11 1-164-159-11		0. 1uF 0. 1uF		50V	* CN801	1-568-937-11	PIN, CO	NNECTOR	10P	
	1-161-744-51		0. 1ur 0. 01uF		50V	+ CM1000	1 500 004 11	DIN CO	ANDOTO	7D	
717C101	1-101-744-31	CERAMIC	o. otur		400V		1-568-934-11				
C709	1 126 165 00	EIIM	0.1	E6/	FOW		1-568-954-11				
C702 C703	1-136-165-00		0. 1uF	5%	50V		1-568-955-11				
	1-136-177-00		luF	5%	50V		1-564-342-11				
C704	1-104-644-11		3300uF	20%	35	* CN806	1-506-503-11	PIN, CC	NNECTOR	9P	
C705	1-104-644-11		3300uF	20%	35	. 0110.05	1 704 040 00			-	
C706	1-126-105-11	ELECI	1000uF	20%	35V		1-564-340-00 1-506-469-11				
C707	1-124-898-11	ELECT	4700uF	20%	16V	0010	2 000 100 11	1111, 00	THI DOT OIL	**	
C708	1-124-122-11		100uF	20%	50V			< CONNE	CTOR >		
C709	1-162-294-31		0. 001uF	10%	50V			COMME	CION >		
C710	1-162-294-31		0. 001uF	10%	50V	CNIDEO1	1_76/_910_11	COMMECT	OD DOAE	RD TO BOARD 8P	
C711	1-109-889-11		luF	20%	50V		1-568-935-11				
0111	1 100 000 11	DDDC1	Tur	20%	301						
C752	1-126-946-11	FIFCT	6800uF	20%	25V		1-568-954-11				
	1-124-927-11					* CNP604	1-568-955-11	PIN, CO	INNECTOR	6P	
C755 C756			4. 7uF	20%	100V			4 00MD0	OTETON (	TROUTE DIAGE	
	1-124-556-11		2200uF	20%	16V			< COMPO	SITION (	CIRCUIT BLOCK >	
C757	1-124-927-11		4. 7uF	20%	100V	CDA41					
C758	1-124-927-11	ELECT	4. 7uF	20%	100V		1-236-984-11				
							1-239-822-11				
C759	1-162-211-31		33PF	5%	50V		1-236-984-11				
C760	1-124-360-00		1000uF	20%	16V		1-239-598-11				
C761	1-124-903-11		luF	20%	50V	CP852	1-233-252-11	CIRCUIT	BLOCK,	COMPOSITION	
C762	1-124-471-00		1000uF	20%	6. 3V						
C765	1-124-907-11	ELECT	10uF	20%	50V		1-233-267-11				
						CP854	1-233-266-11	CIRCUIT	BLOCK,	COMPOSITION	
C766	1-124-122-11		100uF	20%	50V						
C767	1-126-803-11		47uF	20%	10V			< DIODE	>		
C768	1-124-927-11		4. 7uF	20%	100V						
C769	1-124-925-11		2. 2uF	20%	100V	D120	8-719-000-54	DIODE	UZL-6L3	}	
C801	1-124-443-00	ELECT	100uF	20%	10V	D121	8-719-987-63	DIODE	1N4148M	1	
						D122	8-719-987-63	DIODE	1N4148M	1	
C802	1-162-294-31		0. 001uF	10%	50V	D220	8-719-000-54	DIODE	UZL-6L3	}	
C803	1-124-472-11	ELECT	470uF	20%	10V	D221	8-719-987-63	DIODE	1N4148M	1	
C804	1-164-159-11	CERAMIC	0. 1uF		50V						
C805	1-161-379-00		0. 01uF	20%	25V	D222	8-719-987-63	DIODE	1N4148W	1	
C811	1-162-294-31	CERAMIC	0. 001uF	10%	50V	D514	8-719-987-63	DIODE	1N4148M	1	
						D515	8-719-987-63	DIODE	1N4148M	1	
C812	1-162-294-31	CERAMIC	0. 001uF	10%	50V	D601	8-719-987-63	DIODE	1N4148M	1	
C851	1-124-584-00	ELECT	100uF	20%	10V	D602	8-719-987-63	DIODE	1N4148M	ſ	
C852	1-164-159-11	CERAMIC	0. 1uF		50V						
C853	1-164-159-11	CERAMIC	0. 1uF		50V	D603	8-719-987-63	DIODE	1N4148M		
C854	1-164-159-11	CERAMIC	0. 1uF		50V		8-719-987-63		1N4148M		
							8-719-230-02		30DF2		
C855	1-164-159-11	CERAMIC	0. 1uF		50V		8-719-230-02		30DF2		
C856	1-162-294-31	CERAMIC	0.001uF	10%	50V		8-719-230-02		30DF2		
C857	1-162-294-31		0. 001uF	10%	50V	• •			3 T-1 W		
C858	1-162-294-31	CERAMIC	0.001uF	10%	50V	D704	8-719-230-02	DIODE	30DF2		
	1-164-159-11		0. 1uF		50V		8-719-200-77		10E2N		
							8-719-200-77		10E2N		
C891	1-124-234-00	ELECT	22uF	20%	16V		8-719-200-77		10E2N		
				20.0			8-719-200-77		10E2N		
		< CONNECTOR >			ŀ						
	4						8-719-200-77		10E2N		
		PIN, CONNECTOR		2P			8-719-987-63		1N4148M		
		PIN, CONNECTOR					8-719-200-77	DIODE	10E2N		
		PLUG, CONNECTOR					8-719-001-79		UZL-12H	1	
CN704	1-564-511-11	PLUG, CONNECTOR	8P			D753	8-719-933-41	DIODE	HZS6C3L		

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety.

Replace only with part number specified.

Ref. No.	Part No.	Description		Remark	Ref. No.	Part No.	Description			Remark
Net. No.	Tart No.	besci ipt ion		Remark	Met. No.	Tare no.	besci iption			пешатк
D754	8-719-933-36	DIODE HZS6	B1L		Q311	8-729-620-05	TRANSISTOR	2SC2603-E	F	
D756	8-719-002-48	DIODE UZL-	27H		Q401	8-729-620-05	TRANSISTOR	2SC2603-E	F	
D757	8-719-200-77	DIODE 10E2	N		Q402	8-729-620-05	TRANSISTOR	2SC2603-E	F	
D758	8-719-933-41	DIODE HZS6	C3L		Q403	8-729-620-05	TRANSISTOR	2SC2603-E	F	
D801	8-719-987-63	DIODE 1N41	48M		Q404	8-729-620-05	TRANSISTOR	2SC2603-E	F	
D851	8-719-301-44		410E-D (▶)		Q405	8-729-620-05		2SC2603-E		
D852	8-719-301-61		910A-D (PAUSE 🚻)		Q406	8-729-620-05		2SC2603-E		
D853	8-719-301-39		210S (REC ●)		Q407	8-729-620-05		2SC2603-E		
D854	8-719-987-63				Q408	8-729-620-05		2SC2603-E		
D855	8-719-987-63	DIODE 1N41	48M		Q409	8-729-620-05	TRANSISTOR	2SC2603-E	F	
DOEC	0 710 007 62	DIODE 1N41	4014		0410	9 720 620 05	TDANCICTOD	accaena E	E.	
D856	8-719-987-63	DIODE 1N41	40M		Q410	8-729-620-05 8-729-620-05		2SC2603-E 2SC2603-E		
		✓ EL HODECCEN	T INDICATOR >		Q411 Q601	8-729-900-89		DTC144ES	Г	
		< PLUORESCEN	I INDICATOR >		Q602	8-729-900-89		DTC144ES		
DI T951	1_517_250_11	INDICATOR TO	BE, FLUORESCENT		Q602 Q603	8-729-900-89		DTC144ES		
LLIODI	1-517-559-11	INDICATOR TO	DE, FEOORESCENI		6002	6-129-900-09	IMMOIDION	DICIAADO		
		< IC >			Q604	8-729-900-65	TRANSISTOR	DTA144ES		
					Q605	8-729-900-65		DTA144ES		
IC520	8-759-634-51	IC M5218AP			Q606	8-729-119-76	TRANSISTOR	2SA1175-H	FE	
	8-759-634-51				Q607	8-729-140-97	TRANSISTOR	2SB734-34		
	8-759-634-51				Q608	8-729-119-76	TRANSISTOR	2SA1175-H		
	8-759-634-51									
	8-759-711-35				Q701	8-729-620-05	TRANSISTOR	2SC2603-E	F	
					Q751	8-729-209-15		2SD2012		
IC525	8-759-711-35	IC NJM4580	D		Q752	8-729-209-15	TRANSISTOR	2SD2012		
IC601	8-759-973-95	IC BA6219B			Q753	8-729-141-83		2SB1094-L	К	
IC602	8-759-822-09	IC LB1641			Q755	8-729-140-97	TRANSISTOR	2SB734-34		
IC603	8-759-505-55	IC NJM4558	L							
IC751	8-759-165-85	IC PST600H			Q756	8-729-620-05	TRANSISTOR	2SC2603-E	F	
					Q757	8-729-620-05		2SC2603-E	F	
IC801	8-759-331-29	IC M38172M	4-133FP		Q758	8-729-620-05		2SC2603-E	F	
	8-759-248-66		-10PC		Q759	8-729-620-05		2SC2603-E	F	
	8-759-291-05		2-069SP		Q801	8-729-900-65	TRANSISTOR	DTA144ES		
	8-741-810-59		-59							
IC901	8-759-634-51	IC M5218AF	•		Q802	8-729-900-65		DTA144ES		
					Q803	8-729-900-89		DTC144ES		
IC902	8-759-634-51	IC M5218AF			Q851	8-729-900-61		DTA114ES		
					Q852	8-729-900-61		DTA114ES		
		< PILOT LAMP	· >		Q853	8-729-900-61	TRANSISTOR	DTA114ES		
מו מחו	1-518-471-31	TAMB DILOT			0054	8-729-900-61	TRANCICTOR	DTA114ES		
	1-518-471-31					8-729-922-37		2SD2144S		
	1-518-471-31	· ·			Q901 Q902	8-729-922-37		2SD2144S		
11203	1-310-4/1-31	LAMIF, FILOI			Q903	8-729-922-37		2SD2144S		
		< TRANSISTOR			Q904	8-729-922-37		2SD2144S 2SD2144S		
		· IMMOIDIO			4304	0 123 322 01	TIME OTOTOK	20021440		
Q301	8-729-620-05	TRANSISTOR	2SC2603-EF				< RESISTOR >	,		
Q302	8-729-620-05		2SC2603-EF							
Q303	8-729-620-05		2SC2603-EF		R320	1-215-465-00	METAL	68K	1%	1/4W
Q304	8-729-620-05	TRANSISTOR	2SC2603-EF		R321	1-215-448-00	METAL	13K	1%	1/4W
Q305	8-729-620-05	TRANSISTOR	2SC2603-EF		R322	1-215-403-00	METAL	180	1%	1/4W
					R323	1-215-473-00	METAL	150K	1%	1/4W
Q306	8-729-620-05	TRANSISTOR	2SC2603-EF		R324	1-215-471-00	METAL	120K		1/4W
Q307	8-729-620-05	TRANSISTOR	2SC2603-EF							
Q308	8-729-620-05	TRANSISTOR	2SC2603-EF		R330	1-249-971-11	CARBON	100K	1%	1/4W
Q309	8-729-620-05	TRANSISTOR	2SC2603-EF		R331	1-249-971-11	CARBON	100K	1%	1/4W
Q310	8-729-620-05	TRANSISTOR	2SC2603-EF		R332	1-249-930-11	CARBON	2K	1%	1/4W
					R333	1-249-971-11	CARBON	100K	1%	1/4W

Ref. No.	Part No.	Description				Remark	Ref. No.	Part No.	Description				Remark
R334	1-249-961-11	CARBON	39K	1%	1/4W		R443	1-247-891-00	CARBON	330K	5%	1/4W	
R335	1-249-954-11	CARBON	20K	1%	1/4W		R444	1-247-891-00	CARRON	330K	5%	1/4W	
R336	1-249-947-11		10K	1%	1/4W		R445	1-247-891-00					
R337	1-249-930-11		2K	1%						330K		1/4W	
					1/4W		R446	1-247-891-00		330K		1/4W	
R338	1-249-961-11		39K	1%	1/4W		R447	1-249-429-11		10K	5%	1/4W	
R339	1-249-954-11	CARBON	20K	1%	1/4W		R448	1-249-429-11	CARBON	10K	5%	1/4W	
R340	1-249-947-11		10K	1%	1/4W		R449	1-249-429-11		10K	5%	1/4W	
R341	1-247-891-00		330K		1/4W		R450	1-249-429-11		10K	5%	1/4W	
R342	1-247-891-00		330K		1/4W		R451	1-249-429-11	CARBON	10K	5%	1/4W	
R343	1-247-891-00		330K	5%	1/4W		R452	1-249-429-11	CARBON	10K	5%	1/4W	
R344	1-247-891-00	CARBON	330K	5%	1/4W		R455	1-249-917-11	CARBON	560	1%	1/4₩	
R345	1-247-891-00	CARBON	330K	5%	1/4W		R456	1-249-952-11	CARBON	16K	1%	1/4W	
R346	1-247-891-00	CARBON	330K	5%	1/4W		R457	1-249-945-11	CARBON	8. 2K	1%	1/4W	
R347	1-249-429-11	CARBON	10K	5%	1/4W		R458	1-249-937-11	CARBON	3. 9K		1/4W	F
R348	1-249-429-11	CARBON	10K	5%	1/4W		R459	1-249-930-11		2K	1%	1/4W	-
R349	1-249-429-11		10K	5%	1/4W		R460	1-249-923-11		1K	1%	1/4W	
							11.100			ın			
R350	1-249-429-11		10K	5%	1/4W		R461	1-249-429-11		10K	5%	1/4W	
R351	1-249-429-11	CARBON	10K	5%	1/4W		R462	1-249-429-11	CARBON	10K	5%	1/4W	
R352	1-249-429-11		10K	5%	1/4W		R463	1-249-429-11	CARBON	10K	5%	1/4W	
R355	1-249-917-11	CARBON	560	1%	1/4W		R464	1-249-429-11	CARBON	10K	5%	1/4W	
R356	1-249-952-11		16K	1%	1/4W		R465	1-249-429-11		10K	5%	1/4W	
R357	1-249-945-11	CARBON	8. 2K	1%	1/4W		R466	1-249-461-11	CARBON	18K	5%	1/4W	
R358	1-249-937-11	CARBON	3. 9K	1%	1/4W	F	R467	1-249-971-11		100K		1/4W	
R359	1-249-930-11		2K	1%	1/4W	٠ ا	R601	1-249-429-11		10K	5%	1/4W	
R360	1-249-923-11		1K	1%	1/4W		R602	1-249-426-11		5. 6K		1/4W	
R361	1-249-429-11		10K	5%	1/4W		R603						Б
1.301	1-245-425-11	CARDON	IUK	376	1/4#		KOUS	1-249-413-11	CARBON	470	5%	1/4W	r
R362	1-249-429-11	CARBON	10K	5%	1/4W		R604	1-249-429-11	CARBON	10K	5%	1/4W	
R363	1-249-429-11	CARBON	10K	5%	1/4W		R605	1-249-429-11	CARBON	10K	5%	1/4W	
R364	1-249-429-11	CARBON	10K	5%	1/4W		<b>⚠</b> R606	1-219-139-11		0. 68		1/4W	
R365	1-249-429-11		10K	5%	1/4W		R607	1-249-421-11			5%	1/4W	D
R366	1-249-461-11		18K	5%	1/4W		R608	1-249-421-11		2. 2K			
							NOOO	1-245-421-11	CARDON	2. 2K	376	1/4W	Г
R367	1-249-971-11			1%	1/4W		R609	1-249-426-11		5. 6K	5%	1/4W	
R420	1-215-465-00		68K	1%	1/4W		R610	1-249-423-11	CARBON	3. 3K	5%	1/4W	F
R421	1-215-448-00	METAL	13K	1%	1/4W		R611	1-247-807-31	CARBON	100	5%	1/4W	
R422	1-215-403-00	METAL	180	1%	1/4W	1	R612	1-249-419-11	CARBON	1.5K	5%	1/4W	F
R423	1-215-473-00	METAL	150K	1%	1/4W		R613	1-247-807-31		100		1/4W	-
R424	1-215-471-00	METAL	120K	1%	1/4W		R614	1-249-403-11	CARBON	68	5%	1/4W	F
R430	1-249-971-11	CARBON	100K		1/4W		R615	1-249-428-11		8. 2K		1/4W	
R431	1-249-971-11		100K		1/4W		R616	1-249-427-11		6. 8K		1/4W	
R432	1-249-930-11		2K	1%	1/4W		R617	1-249-428-11					
R433	1-249-971-11		100K							8. 2K	5%	1/4W	
			TOOK	1.00	1/4W		<u>1</u> R618	1-212-954-11	LO21RFF	6. 8	5%	1/2W	r
R434	1-249-961-11	CARBON	39K	1%	1/4W	İ	<b><u>∧</u>R701</b>	1-212-863-00	FUSIBLE	18	5%	1/4W	F
R435	1-249-954-11	CARBON		1%	1/4W		R702	1-249-439-11		68K	5%	1/4W	
R436	1-249-947-11		10K	1%	1/4W		R703	1-249-439-11		68K	5%	1/4W	
R437	1-249-930-11			1%	1/4W	1	R751	1-249-423-11		3. 3K			F
R438	1-249-961-11			1%	1/4W	- 1	R752					1/4W	
				170			11104	1-249-421-11	CANDUN	2. 2K	J <i>T</i> 6	1/4₩	r
R439	1-249-954-11			1%	1/4W	I	R753	1-249-425-11	CARBON	4.7K	5%	1/4W	F
R440	1-249-947-11	CARBON	10K	1%	1/4W	- 1	R754	1-249-421-11	CARBON	2. 2K		1/4W	
R441	1-247-891-00	CARBON	330K	5%	1/4W	l	R755	1-249-421-11		2. 2K		1/4W	
R442	1-247-891-00		330K		1/4W	1	R756	1-249-421-11		2. 2K		1/4W	
				3.0	-, •"	'		- 210 401 11		2, 211	U/U	1/47	

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety.

Replace only with part number specified.

Ref. No.	Part No.	Description				Remark	Ref. No.	Part No.	Description				Remark
R757	1-249-427-11	CARBON	6. 8K	5%	1/4W	F	R862	1-249-409-11	CARBON	220	5%	1/4W	F
R758	1-249-423-11	CARBON	3. 3K	5%	1/4W	F	R863	1-249-409-11	CARBON	220	5%	1/4W	F
R759	1-249-437-11		47K		1/4W		R864	1-249-429-11	CARRON	10K		1/4W	_
					1/4W	ъ							
R760	1-249-421-11		2. 2K				R865	1-249-429-11		10K		1/4W	
R765	1-249-422-11		2. 7K		1/4W	F	R866	1-249-429-11			5%	1/4W	
R766	1-249-437-11	CARBON	47K	5%	1/4W		R867	1-249-429-11	CARBON	10K	5%	1/4W	
R767	1-249-437-11	CARBON	47K	5%	1/4W		R868	1-249-421-11	CARBON	2. 2K	5%	1/4W	F
R768	1-249-429-11			5%	1/4₩		R869	1-249-421-11		2. 2K		1/4W	_
R769	1-247-807-31		100		1/4W		R870	1-249-421-11		2. 2K		1/4W	
R770	1-249-441-11		100K		1/4W		R872	1-247-807-31		100	5%	1/4W	r
R771	1-249-441-11	CARBON	100K	5%	1/4W		R875	1-249-423-11	CARBON	3. 3K	5%	1/4W	r
R772	1-249-417-11	CARBON	1K	5%	1/4W	F	R876	1-249-423-11	CARBON	3. 3K	5%	1/4W	F
R801	1-247-807-31	CARBON	100	5%	1/4W		R877	1-249-423-11	CARBON	3. 3K	5%	1/4W	F
R802	1-247-807-31			5%	1/4W		R891	1-249-422-11		2. 7K		1/4W	
R804	1-247-807-31		100	5%	1/4W		R892	1-249-424-11		3. 9K			
						г.						1/4W	
R805	1-249-423-11	CARBON	3. 3K	5%	1/4W	r	R893	1-249-428-11	CARBON	8. 2K	5%	1/4₩	ř
R806	1-249-429-11	CARBON	10K	5%	1/4W		R894	1-249-422-11	CARBON	2.7K	5%	1/4W	F
R807	1-249-429-11	CARBON	10K	5%	1/4W		R895	1-249-424-11		3. 9K		1/4W	
R808	1-247-807-31		100	5%	1/4W		R896	1-249-428-11		8. 2K		1/4W	
R809													r
	1-249-429-11		10K	5%	1/4W		R897	1-249-429-11		10K	5%	1/4W	
R810	1-249-436-11	CARBON	39K	5%	1/4W		R901	1-249-433-11	CARBON	22K	5%	1/4W	
R811	1-249-436-11	CARBON	39K	5%	1/4W		R902	1-247-856-00	CARBON	11K	5%	1/4W	
R812	1-249-421-11			5%	1/4W	F	R903	1-249-397-11		22	5%	1/4W	F
R813	1-249-429-11		10K	5%	1/4W	•	R904	1-249-406-11		120	5%	1/4W	
													Г
R814	1-249-429-11		10K	5%	1/4W		R905	1-247-856-00		11K	5%	1/4W	
R815	1-249-429-11	CARBON	10K	5%	1/4W		R906	1-249-433-11	CARBON	22K	5%	1/4W	
R816	1-247-807-31	CARBON	100	5%	1/4W		R907	1-247-860-11	CARBON	16K	5%	1/4W	
R817	1-247-807-31		100	5%	1/4W		R908	1-249-397-11		22	5%	1/4W	D
R818	1-247-807-31		100	5%	1/4W		R909	1-249-406-11		120	5%	1/4W	r
R819	1-247-807-31		100	5%	1/4W		R910	1-247-860-11		16K	5%	1/4W	
R820	1-247-807-31	CARBON	100	5%	1/4W		R911	1-249-433-11	CARBON	22K	5%	1/4W	
R821	1-247-807-31	CARBON	100	5%	1/4W		R912	1-249-432-11	CARBON	18K	5%	1/4W	
R822	1-247-807-31		100	5%	1/4W		R913	1-249-397-11		22	5%	1/4W	D
R823	1-247-807-31		100	5%	1/4W		R914	1-249-406-11		120	5%	1/4W	r
R824	1-249-429-11		10K	5%	1/4W		R915	1-249-432-11		18K	5%	1/4W	
R825	1-249-429-11	CARBON	10K	5%	1/4W		R916	1-247-887-00	CARBON	220K	5%	1/4W	
R826	1-249-429-11	CARBON	10K	5%	1/4W		R917	1-247-887-00	CARBON	220K	5%	1/4W	
R841	1-249-425-11		39K	5%	1/4W		R918	1-247-887-00		220K		1/4W	
R842	1-249-436-11		39K	5%	1/4W	_	R919	1-247-807-31		100	5%	1/4W	
R851	1-249-422-11		2. 7K	5%	1/4W	F	R920	1-249-417-11		1K	5%	1/4W	F
R852	1-249-422-11	CARBON	2. 7K	5%	1/4W	F	R921	1-249-437-11	CARBON	47K	5%	1/4W	
R853	1-249-424-11		3. 9K		1/4W		R922	1-249-438-11		56K	5%	1/4W	
R854	1-249-428-11	CARBON	8. 2K	5%	1/4W	F	R923	1-249-438-11	CARBON	56K	5%	1/4W	
R855	1-249-434-11	CARBON	27K	5%	1/4W		R924	1-249-428-11	CARBON	8. 2K	5%	1/4W	F
R856	1-249-422-11		2. 7K	5%	1/4W	F	R925	1-247-854-11		9. 1K		1/4W	-
R857	1-249-424-11		3. 9K				R926						
Тоол			J. JA	3 <i>1</i> 0	1/4W		N920	1-247-854-11		9. 1K	D76	1/4W	
R858	1-249-428-11	CARBON	8. 2K	5%	1/4W	F	R927	1-247-881-00	CARBON	120K	5%	1/4W	
R859	1-249-434-11		27K	5%	1/4W		R928	1-247-881-00		120K		1/4W	
R860	1-249-422-11		2. 7K		1/4W	F	R929	1-249-428-11		8. 2K		1/4W	F
R861				5%		*	1						
1001	1-249-411-11	CANDON	330	O 70	1/4W		R930	1-247-881-00	CHILDUN	120K	3/0	1/4W	

Ref. No.	Part No.	Description	Remar	Ref. No.	Part No.	Description	Remark
R931	1-247-881-00	CARBON 120K 5%	1/4W	<b>1</b> ∆54 * 65	1-575-651-21	CORD, POWER HOLDER, FUSE	
R932	1-249-426-11		1/4W	D1001	8-719-980-85	DIODE SLF325C	
	1-249-430-11		1/4W	<b>⚠F701</b>	1-532-285-00	FUSE, TIME-LAG (T1.25A 250V)	
	1-249-408-11		1/4W F	DI TOT	. 1 517 050 11	TAID LOLDON OF THE PROPERTY OF	
R935 R936	1-247-883-00 1-249-465-11		1/4W 1/4W			INDICATOR TUBE, FLUORESCENT HEAD, MAGNETIC (ERASE)	
11300	1 243 403 11	Children 41k 5%	1/38			HEAD, MAGNETIC (ERASE) HEAD, MAGNETIC (RECORD/PLAYBACK)	
R937	1-249-433-11	CARBON 22K 5%	1/4W			DIODE GP2S22B	
				IC1002	2 8-749-920-97	DIODE GP2S22B	
		< VARIABLE RESISTOR >					
DV901	1_241_762_11	RES, ADJ, CARBON 2.2K				MOTOR (REEL R) ASSY MOTOR (ASSIST) ASSY	
		RES, VAR, CARBON 10K (REC LE	VEL)			ENCODER, ROTARY	
		RES, VAR, CARBON 10K (REC EQ				TRANSFORMER, POWER	
RV893	1-223-266-11	RES, VAR, CARBON 10K (BIAS)	•				
RV904	1-241-759-21	RES, ADJ, CARBON 220		*******	*********	********************	******
RV905	1-241-759-21	RES, ADJ, CARBON 220			ACCESSORIE	S & PACKING MATERIALS	
		RES, ADJ, CARBON 220				******	
		CWITCH			1 550 051 11	CODD COUNTERTON (AUDIO 100 )	
		< SWITCH >		4		CORD, CONNECTION (AUDIO 108cm) MANUAL, INSTRUCTION	
<b></b> ↑\$701	1-572-267-51	SWITCH, PUSH (AC POWER) (1 KE	Y) (POWER)		2-139-131-11	(ENGLISH, FRENCH, SPANISH, PORTUGUES	SE) (AFP)
		SWITCH, TACTILE (RESET)	., (. 0 . 2)		3-759-737-41	MANUAL, INSTRUCTION	JU) (NLI )
	1-554-303-21	SWITCH, TACTILE (MEMORY)				(GERMAN, DUTCH, SWEDISH, ITALIA	AN) (AEP)
S853		SWITCH, TACTILE (OPEN/CLOSE	△)			MANUAL, INSTRUCTION (GERMAN) (G)	
S854	1-554-303-21	SWITCH, TACTILE (		*	3-919-601-01	CUSHION	
S855	1-554-303-21	SWITCH, TACTILE (		*	3-919-604-21	INDIVIDUAL CARTON	
S856	1-554-303-21	SWITCH, TACTILE (>>>)				THE THE STATE OF T	
S857	1-554-303-21	SWITCH, TACTILE (  )		******	********	**************	*****
S858 S859		SWITCH, TACTILE (►) SWITCH, TACTILE (PAUSE ■				*******	
5055	1 334 303 21	OWITCH, INCITED (I NOSE 11)		1		HARDWARE LIST	
S860		SWITCH, TACTILE (D<<)				*******	
		SWITCH, TACTILE (▷▷□)					
		SWITCH, TACTILE (REC MUTE	)	#1		SCREW +BVTT 3X6 (S)	
S863 S891		SWITCH, SLIDE (TIMER) SWITCH, TACTILE (MONITOR)		#2		SCREW +BTP 2.6X8 TYPE2 N-S	
2021	1-334-303-21	Switch, facille (monitor)		#4		SCREW +BVTT 3X8 (S) SCREW +BVTT 4X16 (S)	
S892	1-554-303-21	SWITCH, TACTILE (MPX FILTER)		#5		SCREW +BV 3X6, S TIGHT	
S894	1-554-303-21	SWITCH, TACTILE (CALIBRATION		""		5. 5. 5. 5. 5. 11dii	
S895	1-692-368-11	SWITCH, ROTARY (DOLBY NR)		#6		SCREW +BTP 2.6X6 TYPE2 N-S	
		A MDOM DIN )		#7		SCREW +B 2. 6X5	
		< TEST PIN >		#8		SCREW +PS 2X4	
* TP503	1-564-506-11	PLUG, CONNECTOR 3P		#9 #10		SCREW +BVTT 2X4 (S) SCREW +B 2X5	
		PLUG, CONNECTOR 2P		710	1 001-110-20	COLUM 'D ZAJ	
				#11	7-671-154-01	STENLESS BALL	
		< VIBRATOR >		#12		SCREW +BVTT 3X5 (S)	
VOOT	1.577.900.11	VIDDATOD CEDANIC (CMI_)		#13		SCREW +B 2X14	
		VIBRATOR, CERAMIC (6MHz) VIBRATOR, CERAMIC (6MHz)		#14 #15		NUT M2 TYPE2 SCREW +PS 2.6X6	
VOOL	1 011 000-11	TIDATION, CERTAIN (UMIZ)		#15	1 040-434-10	JOILEN TI 3 2. UAU	
******	*******	************	*******			SCREW +PS 3X8	
		MICCELI ANDONO		#17		SCREW +BVTT 2X5 (S)	
		MISCELLANEOUS ************		#18	7-685-861-01	SCREW +BVTT 2.6X5 (S)	
		*****					
<b>*</b> 51	1-590-321-61	LEAD (WITH CONNECTOR)					

The components identified by mark ⚠ or dotted line with mark ⚠ are critical for safety.

Replace only with part number specified.

#### TC-KA6ES